

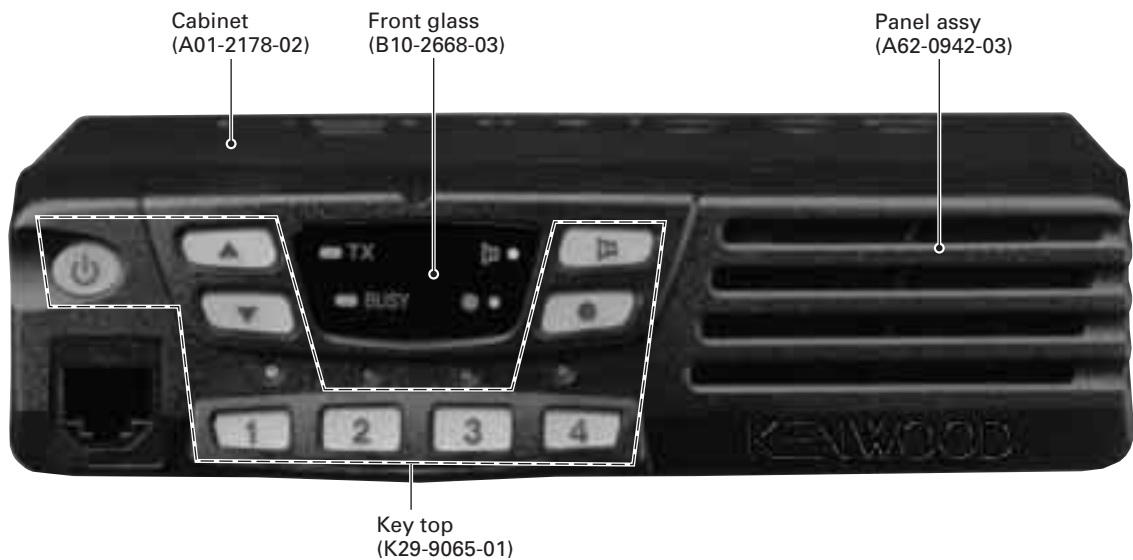
UHF FM TRANSCEIVER

TK-8102

SERVICE MANUAL

KENWOOD

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GENERAL

INTRODUCTION

SCOPE OF THIS MANUAL

This manual is intended for use by experienced technicians familiar with similar types of commercial grade communications equipment. It contains all required service information for the equipment and is current as of this publication date. Changes which may occur after publication are covered by either Service Bulletins or Manual Revisions, which are issued as required.

ORDERING REPLACEMENT PARTS

When ordering replacement parts or equipment information, the full part identification number should be included. This applies to all parts : components, kits, and chassis. If the part number is not known, include the chassis or kit number of which it is a part and a sufficient description of the required component for proper identification.

PERSONNEL SAFETY

The following precautions are recommended for personnel safety :

- DO NOT transmit if someone is within two feet (0.6 meter) of the antenna.
- DO NOT transmit until all RF connectors are secure and any open connectors are properly terminated.
- SHUT this equipment when near electrical blasting caps or while in an explosive atmosphere.
- All equipment should be properly grounded before power-up for safe operation.
- This equipment should be serviced by only qualified technicians.

PRE-INSTALLATION CONSIDERNATIONS

1. UNPACKING

Unpack the radio from its shipping container and check for accessory items. If any item is missing, please contact KENWOOD immediately.

2. LICENSING REQUIREMENTS

Federal regulations require a station license for each radio installation (mobile or base) be obtained by the equipment owner. The licensee is responsible for ensuring transmitter power, frequency, and deviation are within the limits permitted by the station license.

Transmitter adjustments may be performed only by a licensed technician holding an FCC first, second or general class commercial radiotelephone operator's license. There is no license required to install or operate the radio.

GENERAL

3. PRE-INSTALLATION CHECKOUT

3-1. Introduction

Each radio is adjusted and tested before shipment. However, it is recommended that receiver and transmitter operation be checked for proper operation before installation.

3-2. Testing

The radio should be tested complete with all cabling and accessories as they will be connected in the final installation. Transmitter frequency, deviation, and power output should be checked, as should receiver sensitivity, squelch operation, and audio output. QT equipment operation should be verified.

4. PLANNING THE INSTALLATION

4-1. General

Inspect the vehicle and determine how and where the radio antenna and accessories will be mounted.

Plan cable runs for protection against pinching or crushing wiring, and radio installation to prevent overheating.

4-2. Antenna

The favored location for an antenna is in the center of a large, flat conductive area, usually at the roof center. The trunk lid is preferred, bond the trunk lid and vehicle chassis using ground straps to ensure the lid is at chassis ground.

4-3. Radio

The universal mount bracket allows the radio to be mounted in a variety of ways. Be sure the mounting surface is adequate to support the radio's weight. Allow sufficient space around the radio for air cooling. Position the radio close enough to the vehicle operator to permit easy access to the controls when driving.

4-4. DC Power and wiring

1. This radio may be installed in negative ground electrical systems only. Reverse polarity will cause the cable fuse to blow. Check the vehicle ground polarity before installation to prevent wasted time and effort.
2. Connect the positive power lead directly to the vehicle battery positive terminal. Connecting the Positive lead to any other positive voltage source in the vehicle is not recommended.
3. Connect the ground lead directly to the battery negative terminal.
4. The cable provided with the radio is sufficient to handle the maximum radio current demand. If the cable must be extended, be sure the additional wire is sufficient for the current to be carried and length of the added lead.

5. INSTALLATION PLANNING – CONTROL STATIONS

5-1. Antenna system

Control station. The antenna system selection depends on many factors and is beyond the scope of this manual. Your KENWOOD dealer can help you select an antenna system that will best serve your particular needs.

5-2. Radio location

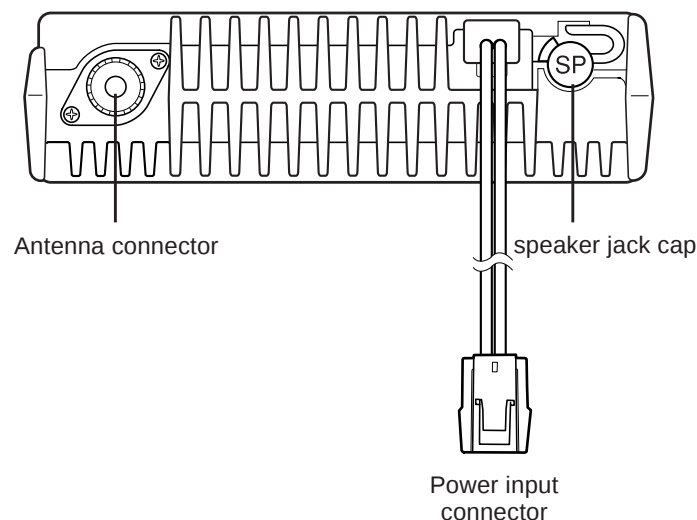
Select a convenient location for your control station radio which is as close as practical to the antenna cable entry point. Secondly, use your system's power supply (which supplies the voltage and current required for your system). Make sure sufficient air can flow around the radio and power supply to allow adequate cooling.

SERVICE

This radio is designed for easy servicing. Refer to the schematic diagrams, printed circuit board views, and alignment procedures contained in this manual.

NOTE

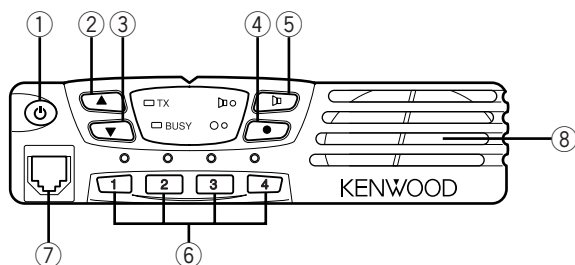
If you do not intend to use the 3.5-mm jack for the external speaker, fit the supplied speaker-jack cap to stop dust and sand getting in.



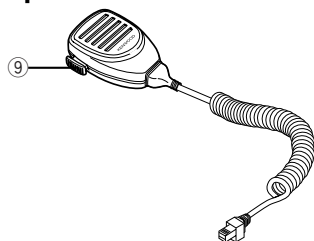
OPERATING FEATURES

1. Controls and Functions

1-1. Front Panel



1-2. Microphone

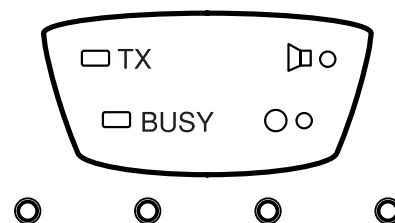


- ① (Power) switch
Press to switch the transceiver ON. Press and hold for approximately 1 seconds to switch the transceiver OFF.
- ② key
Press to increase the volume level.
- ③ key
Press to decrease the volume level.
- ④ key
PF (Programmable Function) key. The default setting of this key is None (no function). The programmable functions available for this key are listed below.
- ⑤ key
PF (Programmable Function) key. The default setting of this key is Monitor (page 5). Other programmable functions available for this key are listed below.
- ⑥ 1/ 2/ 3/ 4 keys
Press to select a channel from 1 to 4.
- ⑦ Microphone jack
Insert the microphone plug into this jack (the microphone is an optional accessory).
- ⑧ Speaker
Internal speaker.
- ⑨ PTT switch
Press this switch, then speak into the microphone to call a station.

1-3. Auxiliary Programmable Functions:

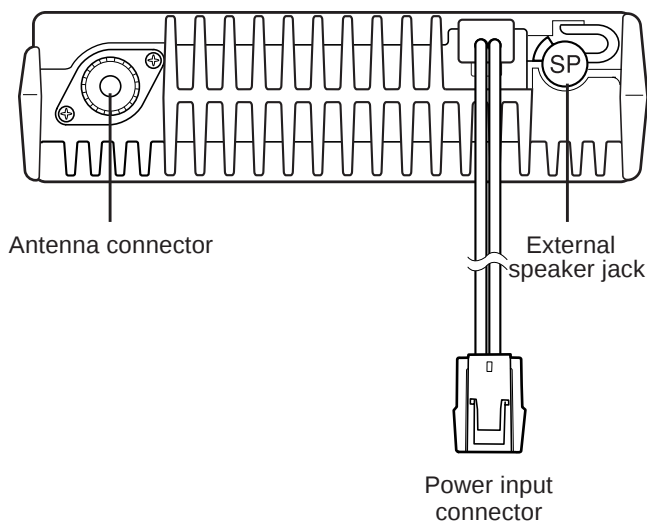
- Emergency
- Key Lock
- Monitor
- None (no function)
- Scan On/OFF
- Talk Around
- Temporary Delete

1-4. Display



Indicator	Description
	Light while transmitting.
	Lights when a signal is detected on the currently selected channel.
	Lights while the function programmed onto its corresponding key is activated.
	Lights while the function programmed onto its corresponding key is activated.
	Lights to display the currently selected channel (1~ 4)

1-5. Rear panel



OPERATING FEATURES

2. Operation Features

The TK-8102 is a UHF FM radio designed to operate in conventional format. The programmable features are summarized.

3. Transceiver Controls and Indicators

3-1. Front Panel Controls

All the keys on the front panel are momentary-type push buttons. The functions of these keys are explained below.

- **POWER key**

Transceiver POWER key. When the power is switched off, all the parameters are stored in memory. When the power is switched on again, the transceiver returns to the previous conditions.

- **CHANNEL Keys**

- **MONITOR key (Programmable)**

- **• key (Programmable)**

- **VOLUME UP/DOWN key**

When the key is pressed, the volume level is increased/decreased and repeats if held for 200ms or longer.

- **BUSY/TX LED**

The BUSY indicator (Green LED) shows that the channel is in use. The TX indicator (Red LED) shows that you are transmitting.

3-2. Programmable Keys

The FPU (KPG-70D) enables programmable keys to select the following functions.

- Emergency
- Key Lock
- Monitor
- Scan ON/OFF
- Talk Around
- Temporary Delete
- None

- **Emergency**

Pressing this key for longer than 1 second causes the transceiver to enter the emergency mode. The transceiver jumps to the programmed "Emergency channel" and transmits for 25* seconds.

The transceiver disables mic mute while transmitting. After finishing transmission, the transceiver receives for 5* seconds. The transceiver Mute* the speaker while receiving. Following the above sequence, the transceiver continues to transmit and receive.

* Default value

- **Key lock**

Pressing this key causes the transceiver to accept entry of only the [Vol Up/Down]*, [Key lock], Microphone [PTT], [Monitor], [Emergency], and [Power] keys.

* Programmable

- **Monitor**

Used to release signalling (press once) or squelch (press and hold for approximately two seconds) when operating as a conventional. It is also used to reset option signalling.

- **Scan ON/OFF**

Press this key starts scanning. Pressing this key stops scanning.

- **Talk around**

Press this key, the transceiver uses the receive frequency and the tone for transmission.

The operator can call the other party directly (without repeater). Press this key again, the talk around function goes off.

- **Temporary delete**

The "Add" channel contained in the scan sequence, and "Delete" channel is not contained. In the scan mode, this key switches the channel delete temporarily (Press and hold for approximately one second).

When the transceiver is turned off, the transceiver exits the scan or switches the scan function off.

- **None**

Sounds error operation beep, and no action will occur. Use this function when the transceiver is required to be more simple operated.

4. Scan Operating

■ SCAN start condition

Two or more channels must be added to all channels that can be scanned. The transceiver must be in normal receive mode (PTT off).

When you activate the key programmed to the scan ON/OFF function, the scan starts. The indicator next to the programmed key LED blinks.

■ Scan stop condition

The scan stops temporarily if the following conditions are satisfied.

- 1) A carrier is detected, then QT/DQT matches on channels for which receive the QT/DQT is set by the programming software.
- 2) A carrier is detected on the channels for which receiving QT/DQT is not set by the programming software or when the monitor (signalling cancel) function is activated.

■ Revert channel

The revert channel is used to transmit during scanning and set by the programming software (KPG-70D).

- 1) Selected channel
The transceiver reverts to the channel before scanning or the channel that you changed during scan.
- 2) Selected with talkback
The transceiver reverts to the selected channel prior to scan initiation.
However, if a call is received on a channel other than the selected channel and PTT is pressed before scanning resume, the transceiver "talks back" on the current receive channel.

■ Scan end

When you press the key programmed to the scan function during scan mode, the scan ends.

The indicator next to the programmed key LED turns off.

OPERATING FEATURES

■ Temporary delete

It is possible to delete channel temporary during scan. When scan stops on unnecessary channel for example by interference of the other party, activate the delete function (for example press and hold the key for approximately one second), then that channel is deleted temporarily and scan re-start immediately.

The temporary deleted channels return to pre-set delete/add channels, when the transceiver is turned off or the scan function is switched off.

5. Details of Features

■ Time-out timer

The time-out timer can be programmed in 30 seconds increments from 30 seconds to five minutes and off. If the transmitter is transmitted continuously for longer than the programmed time, the transmitter is disabled and a warning tone sounds while the PTT button is held down. The warning tone stops when the PTT button is released.

■ PTT ID

PTT ID provides a DTMF ANI to be sent with every time PTT (beginning of transmission, end of transmission, or both).

You can program PTT ID "on" or "off" for each channel. The contents of ID are programmed each Radio.

The timing that the transceiver sends ID is programmable.

BOT : DTMF ID (Beginning of TX) is sent on beginning of transmission.

EOT : DTMF ID (End of TX) is sent on end of transmission.

Both : DTMF ID (Beginning of TX) is sent on beginning of transmission and DTMF ID (End of TX) is sent on end of transmission.

■ Off hook decode

If the Off hook decode function has been enabled, removing and replacing the microphone on the hook has no effect for decoding QT/DQT and option signalling.

■ "TOT" pre-alert

The transceiver has "TOT" pre-alert timer. This parameter selects the time at which the transceiver generates "TOT" pre-alert tone before "TOT" is expired.

"TOT" will be expired when the selected time passes from a TOT pre-alert tone.

■ "TOT" re-key time

The transceiver has "TOT" re-key timer. This timer is the time you can not transmit after "TOT" exceeded. After "TOT" re-key time expired you can transmit again.

■ "TOT" reset time

The transceiver has "TOT" reset timer. This timer is the minimum wait time allowed during a transmission that will reset the "TOT" count.

"TOT" reset time causes the "TOT" to continue even after PTT is released unless the "TOT" reset timer has expired.

■ Clear to transpond

The transceiver waits the transpond of DTMF if channel is busy until channel open. This feature prevents the interference to other party.

6. Option Signalling (DTMF)

Built-in DTMF decoder is available for option signalling.

It is possible to use individual call, group call, Stun.

If the option signalling matches, a predetermined action will occur.

If option signalling matches on a channel is set up with option signalling, the channel LED will flash and option signalling will be released. The transpond or alert tone will sound.

While option signalling matches (or if option signalling is deactivated when you are transmitting), you can mute or unmute QT/DQT/Carrier.

■ SP Unmute

You can select the type of SP Unmute system for each channel. The selection is as follows.

Carrier, QT/DQT:

Channel with this option will not check ID Code in order to open its speaker.

Carrier+DTMF, QT/DQT+DTMF:

Channel that is set with this option will have to check for ID Code in order to open its speaker.

Default:

Carrier, QT/DQT.

SP Unmute	Channel Setting		RX Condition	Speaker Condition
	QT/DQT	DTMF		
Carrier	None	None	Carrier	Sounds
		Yes	Carrier	Sounds
			Carrier+DTMF	Sounds
Carrier+DTMF	None	Yes	Carrier	Not Sounds
			Carrier+DTMF	Sounds
QT/DQT	Yes	None	Carrier	Not Sounds
			Carrier+QT/DQT	Sounds
		Yes	Carrier	Not Sounds
			Carrier+QT/DQT	Sounds
			Carrier+QT/DQT+DTMF	Sounds
			Carrier+DTMF	Not Sounds
QT/DQT+DTMF	Yes	Yes	Carrier	Not Sounds
			Carrier+QT/DQT	Not Sounds
			Carrier+QT/DQT+DTMF	Sounds
			Carrier+DTMF	Not Sounds

Note:

When QT/DQT is not used, QT/DQT and QT/DQT+DTMF can not be selected.

When DTMF is not used, Carrier+DTMF and QT/DQT+DTMF can not be selected.

■ Auto Reset

If option signalling matches a group set up with option signalling, option signalling is released. After matching option signalling, option signalling will temporarily reset automatically.

OPERATING FEATURES / REALIGNMENT

■ Stun

If the stun code matches, a predetermined action will occur. Whether option signalling is activated or not, when stun matches on any channel, the transceiver will become TX inhibited or TX/RX inhibited. While stun is active, if the stun code + "#" code is received, stun will deactivate.

When stun matches, transpond will function. Alert will not be output.

7. Audible User Feedback Tones

The transceiver outputs various combinations of tones to notify the user of the transceiver operating state.

Refer to the help file on the KPG-70D, regarding the functions that are not listed below.

■ Stun on tone

When a stun code is received, transpond tone sounds.

■ Stun off tone

When a stun release code is received, transpond tone sounds.

■ Group call tone

Sounds when a group call with the correct DTMF option signalling is received, repeats 7 times. You can select yes or no in the Alert tone level setting.

■ Individual call tone

Sounds when an individual call with the correct DTMF option signalling is received. You can select yes or no in the Alert tone level setting.

■ Key input error tone

Sounds when a key is pressed but that key cannot be used. You can select yes or no for the optional feature's warning tone.

■ Transpond tone

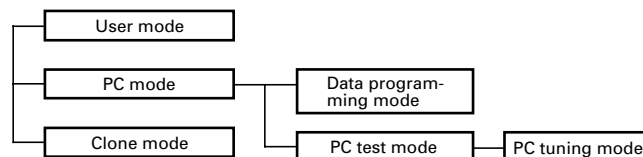
Sounds when an individual call with the correct DTMF option signalling is received. For group calls, only the group tone will sound, not the transpond tone.

■ Pre alert tone

Sounds prior to the TOT TX inhibit activation. If TOT pre alert is set, the tone sounds at the amount of time programmed, before the TOT expires (TOT time – TOT pre alert time = Pre alert tone sounding time). You can select yes or no for the optional feature's warning tone.

REALIGNMENT

1. Modes



Mode	Function
User mode	For normal use.
PC mode	Used for communication between the radio and PC (IBM compatible).
Data programming mode	Used to read and write frequency data and other features to and from the radio.
PC test mode	Used to check the radio using the PC. This feature is included in the FPU.
PC tuning mode	Used to tune the radio using the PC.
Clone mode	Used to transfer programming data from one radio to another.

2. How to Enter Each Mode

Mode	Operation
User mode	Power ON
PC mode	Received commands from PC
Clone mode	[1]+Power ON (Two seconds)

3. PC Mode

3-1. Preface

The TK-8102 transceiver is programmed using a personal computer, a programming interface (KPG-46) and programming software (KPG-70D).

The programming software can be used with an IBM PC or compatible. Figure 1 shows the setup of an IBM PC for programming.

3-2. Connection Procedure

1. Connect the TK-8102 to the personal computer with the interface cable.
2. When the Power is switched on, user mode can be entered immediately. When the PC sends a command, the radio enters PC mode.
When data is transmitted from transceiver, the red LED blink.
When data is received by the transceiver, the green LED blink.
In the PC mode, 4CH LEDs, [MON] LED and [●] LED are turned on.

Notes :

- The data stored in the personal computer must match model type when it is written into the EEPROM.
- Attach the interface cable, then change the TK-8102 to PC mode.

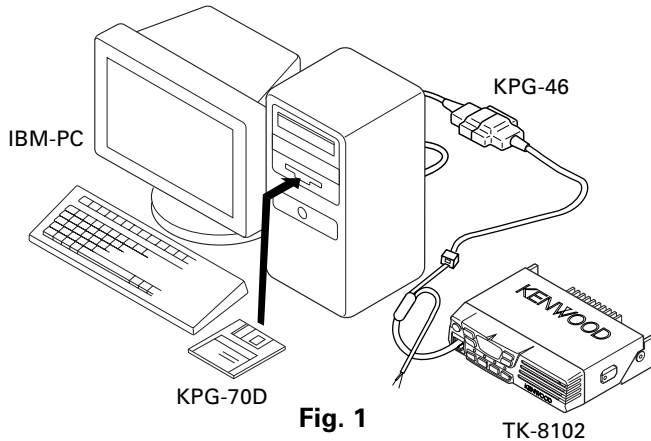
REALIGNMENT

3-3. KPG-46 Description

(PC programming interface cable : Option)

The KPG-46 is required to interface the TK-8102 to the computer. It has a circuit in its D-subconnector (25-pin) case that converts the RS-232C logic level to the TTL level.

The KPG-46 connects the modular microphone jack of the TK-8102 to the computers RS-232C serial port.



3-4. Programming Software Description

The KPG-70D programming disk is supplied in 3-1/2" disk format. The software on this disk allows a user to program TK-8102 radio via a programming interface cable (KPG-46).

3-5. Programming With IBM PC

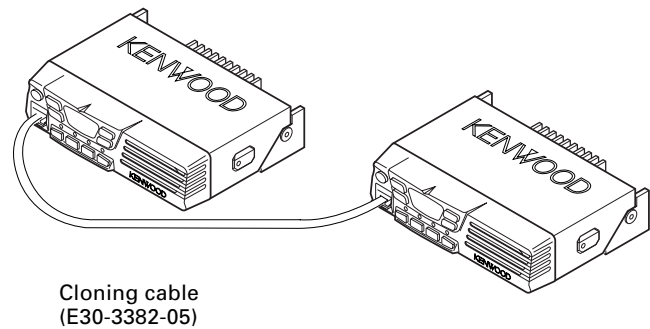
If data is transferred to the transceiver from an IBM PC with the KPG-70D, the destination data (basic radio information) for each set can be modified.

Adding the data password.

If the data password is set in the optional feature menu, you must enter the password (Master transceiver) to activate a clone mode.

you can use 1, 2, 3, and 4 to configure the password. The maximum length of the password is 10 digits.

1. [1]+Power ON.
2. [1]~[4] LED, and MON LED are turned ON.
3. Enter the password using [1]~[4] keys.
4. Press [MON] key.
5. If the password matches, the transceiver enters a clone mode. Otherwise, transceiver beeps and returns to the password input mode.



4. Clone Mode

Programming data can be transferred from one radio to another by connecting them via their modular microphone jacks. The operation is as follows (the transmit radio is the master and the receive radio is the slave).

NOTE: Clone mode should enabled.

1. Turn the master TK-8102 power ON with the [1] key held down. The TK-8102 [●] LED is turned on.
2. Power on the slave TK-8102.
3. Connect the cloning cable (No. E30-3382-05) to the modular microphone jacks on the master and slave.
4. Press the [●] key on the master TK-8102 transceiver. The data of the master is sent to the slave. While the master is sending data, [TX] LED blinked. While the slave is receiving the data, 4 LEDs, [MON] LED, [●] LED are turned on and [BUSY] LED blinked. When cloning of data is completed, the master [TX] LED turned off, and the slave automatically operates in the User mode. The slave can then be operated by the same program as the master.
5. The other slave can be continuously cloned. Carry out the operation in step 2 to 4.

DISASSEMBLY FOR REPAIR

1. When you remove the panel, turn the transceiver up side down. Detach the panel by lifting the tabs as shown below.

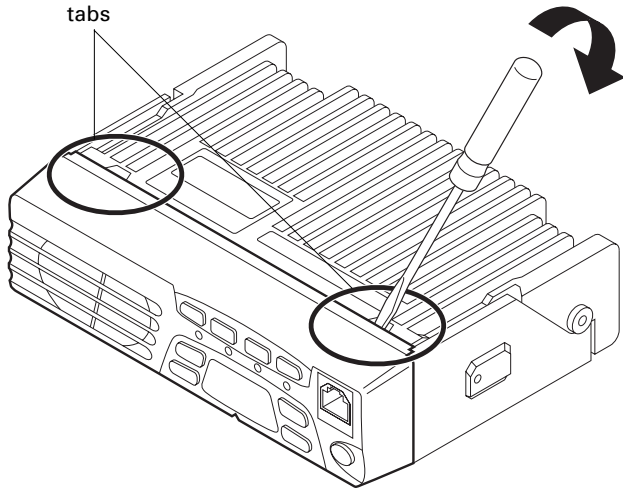


Fig. 1

3. To remove the display unit PCB, detach the PCB by lifting at the indents of the PCB as shown below.

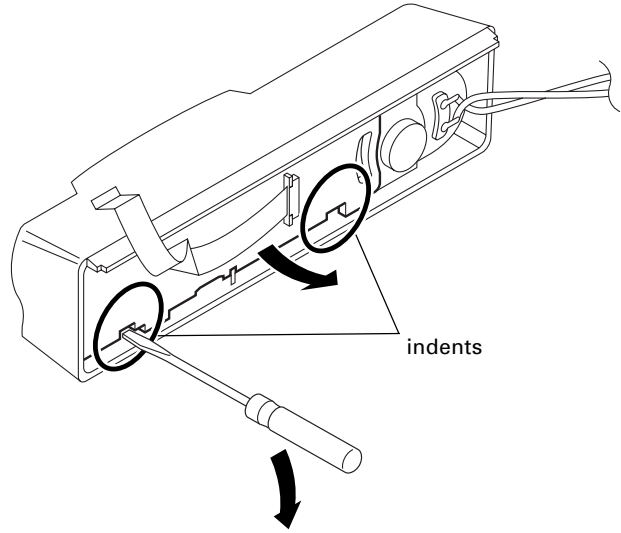


Fig. 3

2. To remove the cabinet, first turn the transceiver up side down. Detach the cabinet by prying the tabs as shown below.

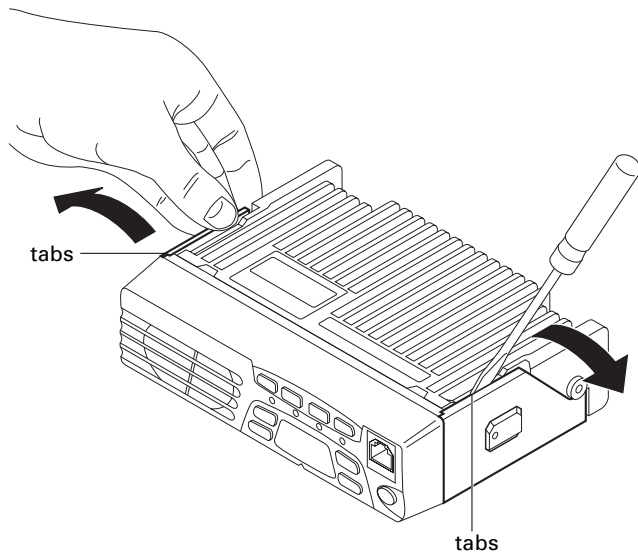


Fig. 2

4. When mounting the front panel, match the 4 tabs of the chassis with the panel, being sure they attach securely.

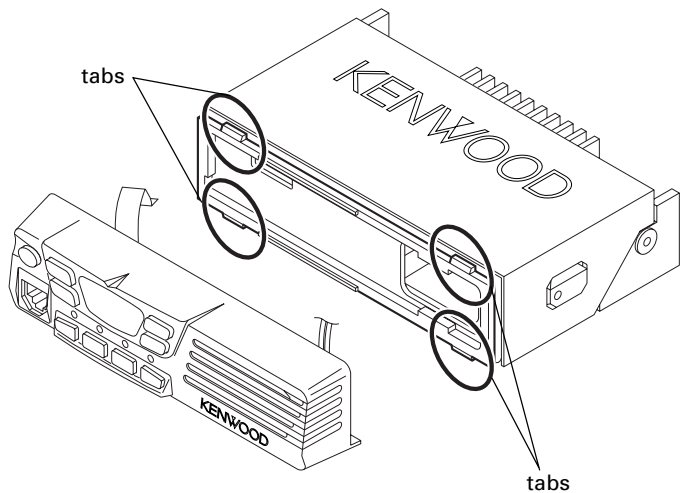


Fig. 4

CIRCUIT DESCRIPTION

Frequency Configuration

The receiver utilizes double conversion. The first IF is 49.95MHz and the second IF is 450kHz. The first local oscillator signal is supplied from the PLL circuit.

The PLL circuit in the transmitter generates the necessary frequencies. Figure 1 shows the frequencies.

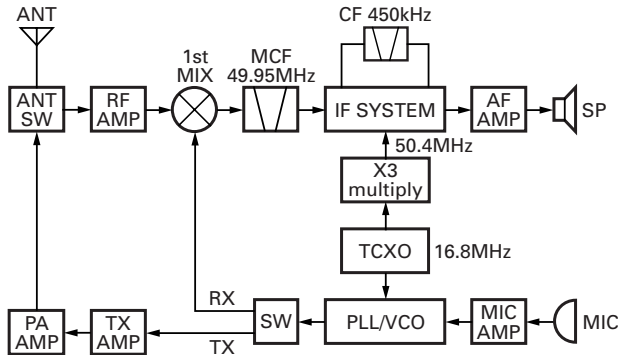


Fig. 1 Frequency configuration

Receiver System

The receiver is double conversion superheterodyne. The frequency configuration is shown in Figure 1.

■ Front-end RF Amplifier

An incoming signal from the antenna is applied to an RF amplifier (Q26) after passing through a transmit/receive switch circuit (D31 and D32 are off) and a BPF (L36, L38, L48, L49 and varactor diodes: D25, D26, D28). After the signal is amplified (Q26), the signal is filtered by a BPF (L30, L32 and varactor diodes: D21, D22) to eliminate unwanted signals before it is passed to the first mixer.

The voltage of these diodes are controlled by tracking the CPU (IC6) center frequency of the band pass filter. (See Fig. 2)

■ First Mixer

The signal from the RF amplifier is heterodyned with the first local oscillator signal from the PLL frequency synthesizer circuit at the first mixer (Q21) to create a 49.95MHz first intermediate frequency (1st IF) signal. The first IF signal is then fed through two monolithic crystal filters (MCFs : XF1) to further remove spurious signals.

■ IF Amplifier

The first IF signal is amplified by Q19, and the enters IC5 (FM processing IC). The signal is heterodyned again with a second local oscillator signal within IC5 to create a 450kHz second IF signal. The second IF signal is then fed through a 450kHz ceramic filter (Wide : CF1, Narrow : CF2) to further eliminate unwanted signals before it is amplified and FM detected in IC5.

Item	Rating
Nominal center frequency	49.95MHz
Pass bandwidth	$\pm 5.0\text{kHz}$ or more at 3dB
35dB stop bandwidth	$\pm 20.0\text{kHz}$ or less
Ripple	1.0dB or less
Insertion loss	5.0dB or less
Guaranteed attenuation	80dB or more at $f_0 \pm 1\text{MHz}$
	Spurious : 40dB or more within $f_0 \pm 1\text{MHz}$
Terminal impedance	$350\Omega / 5.5\text{pF}$

Table 1 Crystal filter (L71-0591-05) : XF1

Item	Rating
Nominal center frequency	450kHz
6dB bandwidth	$\pm 6.0\text{kHz}$ or more
50dB bandwidth	$\pm 12.5\text{kHz}$ or less
Ripple	2.0dB or less
Insertion loss	6.0dB or less
Guaranteed attenuation	35.0dB or more within $f_0 \pm 100\text{kHz}$
Terminal impedance	$2.0\text{k}\Omega$

Table 2 Ceramic filter (L72-0993-05) : CF1

Item	Rating
Nominal center frequency	450kHz
6dB bandwidth	$\pm 4.5\text{kHz}$ or more
50dB bandwidth	$\pm 10.0\text{kHz}$ or less
Ripple	2.0dB or less
Insertion loss	6.0dB or less
Guaranteed attenuation	55.0dB or more within $f_0 \pm 100\text{kHz}$
Terminal impedance	$2.0\text{k}\Omega$

Table 3 Ceramic filter (L72-0994-05) : CF2

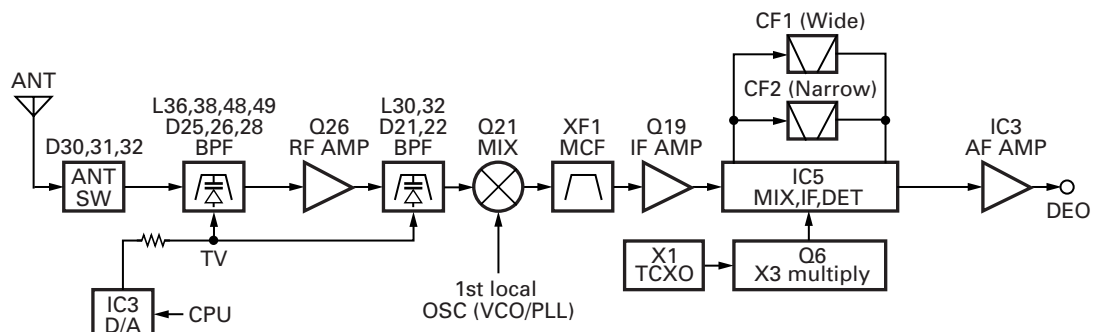


Fig. 2 Receiver system

CIRCUIT DESCRIPTION

■ Wide/Narrow Changeover Circuit

The Wide port (pin 92) and Narrow port (pin 91) of the CPU is used to switch between ceramic filters. When the Wide port is high, the ceramic filter SW diodes (D13, D15) cause CF1 to turn on to receive a Wide signal.

When the Narrow port is high, the ceramic filter SW diodes (D13, D15) cause CF2 to turn on to receive a Narrow signal.

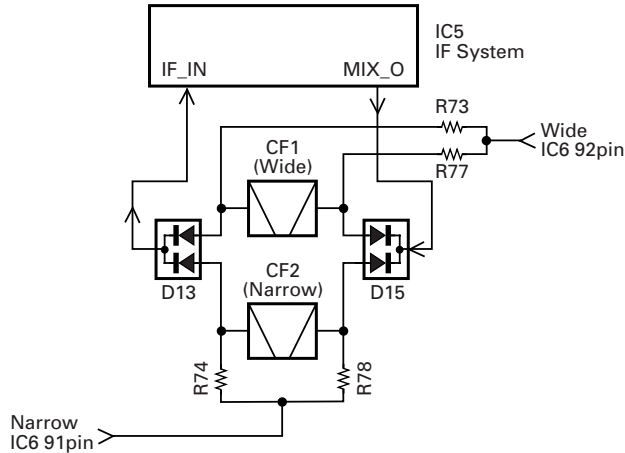


Fig. 3 Wide/Narrow changeover circuit

■ AF Signal System

The detection signal from IF IC (IC5) goes to AF amp (IC3) to adjust the gain and is output to AF filter (IC10) for characterizing the signal. The AF signal output from IC10 and the DTMF signal, BEEP signal are summed and the resulting signal goes to the D/A converter (IC3). The AFO output level is adjusted by the D/A converter. The signal output from the D/A converter is input to the audio power amplifier (IC16). The AF signal from IC16 switches between the internal speaker and speaker jack (J1) output.

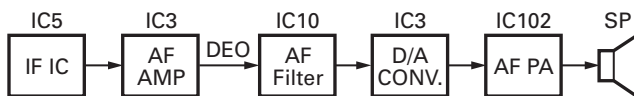


Fig. 4 AF signal system

■ Squelch Circuit

The detection output from the FM IF IC (IC5) passes through a noise amplifier (Q18) to detect noise. A voltage is applied to the CPU (IC6). The CPU controls squelch according to the voltage (SQIN) level. The signal from the RSSI pin of IC5 is monitored. The electric field strength of the receive signal can be known before the SQIN voltage is input to the CPU, and the scan stop speed is improved.

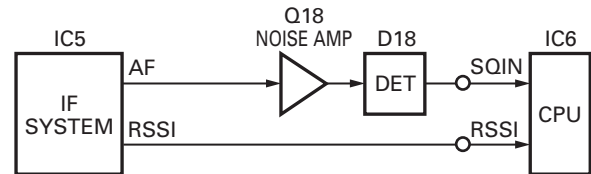


Fig. 5 Squelch circuit

PLL Frequency Synthesizer

The PLL circuit generates the first local oscillator signal for reception and the RF signal for transmission.

■ PLL

The frequency step of the PLL circuit is 5 or 6.25kHz. A 16.8MHz reference oscillator signal is divided at IC1 by a fixed counter to produce the 5 or 6.25kHz reference frequency. The voltage controlled oscillator (VCO) output signal is buffer amplified by Q15, then divided in IC1 by a dual-module programmable counter. The divided signal is compared in phase with the 5 or 6.25kHz reference signal in the phase comparator in IC1. The output signal from the phase comparator is filtered through a low-pass filter and passed to the VCO to control the oscillator frequency. (See Fig. 6)

■ VCO

The operating frequency is generated by Q11 in transmit mode and Q10 in receive mode. The oscillator frequency is controlled by applying the VCO control voltage, obtained from the phase comparator, to the varactor diodes (D10 and D12 in transmit mode and D9 and D11 in receive mode). The TX/RX pin is set low in receive mode causing Q12 and Q7 to turn Q11 off, and turn Q10 on. The TX/RX pin is set high in transmit mode. The outputs from Q10 and Q11 are amplified by Q15 and sent to the buffer amplifiers.

CIRCUIT DESCRIPTION

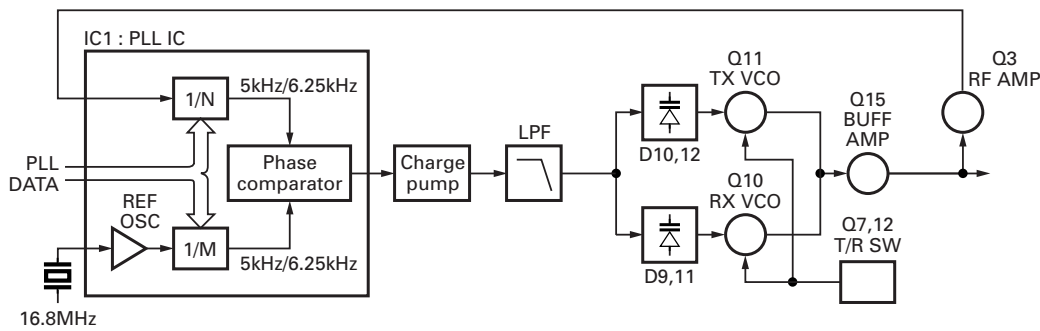


Fig. 6 PLL circuit

■ Unlock Circuit

During reception, the 8RC signal goes high, the 8TC signal goes low, and Q29 turns on. Q31 turns on and a voltage is applied to the collector (8R). During transmission, the 8RC signal goes low, the 8TC signal goes high and Q30 turns on. Q33 turns on and a voltage is applied to 8T.

The CPU in the control unit monitors the PLL (IC1) LD signal directly. When the PLL is unlocked during transmission, the PLL LD signal goes low. The CPU detects this signal and makes the 8TC signal low. When the 8TC signal goes low, no voltage is applied to 8T, and no signal is transmitted.

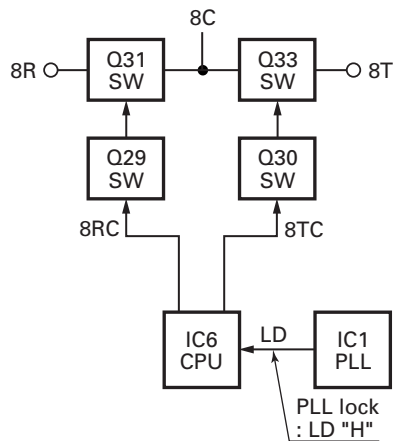


Fig. 7 Unlock circuit

Transmitter System

■ Outline

The transmitter circuit produces and amplifies the desired frequency directly. It FM-modulates the carrier signal by means of a varicap diode.

■ Power Amplifier Circuit

The transmit output signal from the VCO passes through the transmission/reception selection diode (D19) and amplified to a specified level of the power module (IC101) by the drive block (Q23, Q25 and Q39). The amplified signal goes to a low-pass filter. The low-pass filter removes unwanted high-frequency harmonic components, and the resulting signal is goes the antenna terminal.

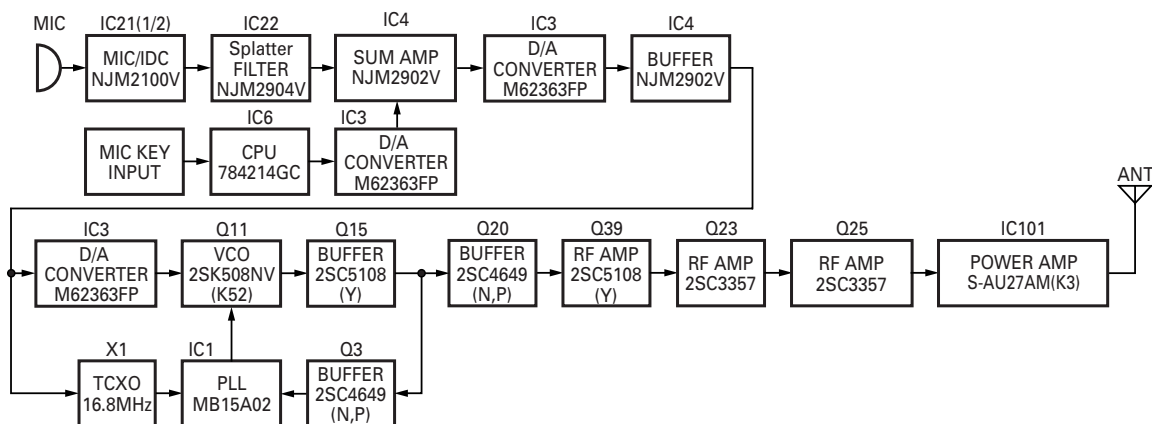


Fig. 8 Transmitter system

CIRCUIT DESCRIPTION

■ APC Circuit

The automatic transmission power control (APC) circuit detects part of a power module output with a diode (D34, D36) and applies a voltage to IC12. IC12 compares the APC control voltage (PC) generated by the D/A converter (IC3) and DC amplifier (IC4) with the detection output voltage to control Q27 and Q28, generates DB voltage from B voltage, and stabilizes transmission output.

The APC circuit is configured to protect over current of the power module due to fluctuations of the load at the antenna end and to stabilize transmission output at voltage and temperature variations.

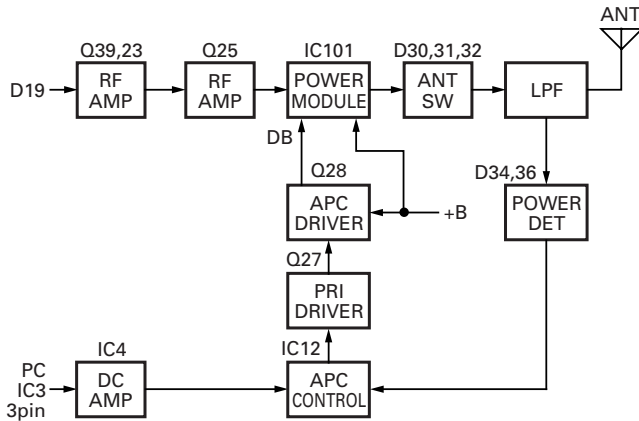


Fig. 9 APC circuit

Control Circuit

The CPU carries out the following tasks:

- 1) Controls the WIDE, NARROW, TX/RX outputs.
- 2) Adjusts the AF signal level of the AF filter (IC10) and turns the filter select compounder on or off.
- 3) Controls the DTMF decoder (IC9).
- 4) Controls the display unit.
- 5) Controls the PLL (IC1).
- 6) Controls the D/A converter (IC3) and adjusts the volume, modulation and transmission power.

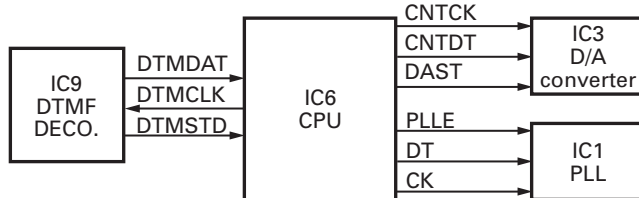


Fig. 10 Control circuit

■ Memory Circuit

The transceiver has an 8k-bit EEPROM (IC7). The EEPROM contains adjustment data. The CPU (IC6) controls the EEPROM through three serial data lines.

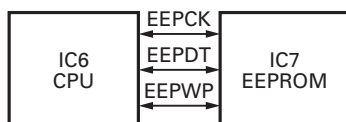


Fig. 11 Memory circuit

■ Display Circuit

The CPU (IC6) controls the display LEDs. When the transceiver is busy, the LEDG line goes high, Q4 turns on and the green LED (D11) lights. In transmit mode, the LEDR line goes high, Q8 turns on and the red LED (D12) lights. Backlit LEDs (D1~D4) are provided.

When a function key (MON, PF, C1, C2, C3 or C4) is selected, its respective line goes high (LED MON, LED PF, LED C1, LED C2, LED C3 or LED C4), the switch connected to that line turns on and the amber LED lights.

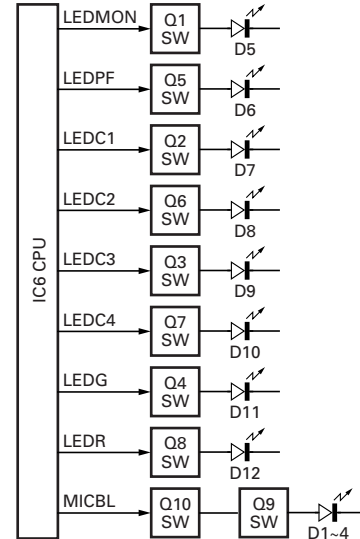


Fig. 12 Display circuit

■ Key Matrix Circuit

The TK-8102 front panel has function keys. Each of them is connected to a cross point of a matrix of the KMI1 to KMO2 ports of the microprocessor. The KMO1 to KMO2 ports are always high, while the KMI1 to KMI4 ports are always low.

The microprocessor monitors the status of the KMI1 to KMO2 ports. If the state of one of the ports changes, the microprocessor assumes that the key at the matrix point corresponding to that port has been pressed.

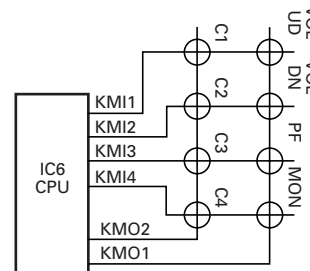


Fig. 13 Key matrix circuit

SEMICONDUCTOR DATA

Microprocessor : 784214AGCXXX (TX-RX Unit IC6)

■ Terminal function

Pin No.	Name	I/O	Function	Pin No.	Name	I/O	Function
1	NC	I		48	FNC8	I/O	Function Port8
2	DTMOSC	O	DTMF IC Clock Control	49	NC	I	
3	PLLE	O	PLL IC Chip Select	50	MUTE1	O	AF Mute
4	EVLLD	O	E-Volume LD	51	MUTE2	O	Speaker Mute
5	DTMCK	O	DTMF Dec IC Clock	52	MUTE3	O	AF AMP SW
6	DTMDT	I/O	DTMF Dec IC Data	53	DT	O	Common Data
7	UL	O	Unlock Detect	54	CK	O	Common Clock
8	BSHIFT	O	Clock Shift	55	NC	I	
9	VDD	-		56	EEPCK	O	EEPROM Clock
10	X2	-	X'TAL(7.3728MHz)	57	EEPDT	I/O	EEPROM Data
11	X1	-	X'TAL(7.3728MHz)	58	EEPWT	O	EEP Write Protect
12	VSS	-	GND	59	DST1	I	Destination 1
13	NC	-	OPEN	60	DST2	I	Destination 2
14	NC	-	GND	61	DST3	I	Destination 3 (Open)
15	RESET	-	CPU RESET	62	NC	I	
16	INT	I	uCOM Stop	63	24VDET	I	24V Detect
17	DMTSDT	I	DTMF Dec IC STD	64	NC	I	
18	POWER	I	Power Key Input	65	LEDC1	O	LED for CH1 Key
19	IGN	I	Ignition	66	LEDC2	O	LED for CH2 Key
20	TX/RX	O	TX/RX	67	LEDR	O	TX LED
21	LEDMON	O	LED for MON Key	68	LEDG	O	Busy LED
22	LEDPF	O	LED for PF Key	69	MICBL	O	Mic Back Light
23	AVDD	-	+5V	70	LEDC3	O	LED for CH3 Key
24	AVREF	-	+5V	71	LEDC4	O	LED for CH4 Key
25	QTIN	I	QT/DQT Input	72	VSS	-	GND
26	SQIN	I	Squelch Input	73	MICMT	O	Mic1 Mute
27	RSSI	I	RSSI Input	74	MICEM	O	Mic2 Mute
28	PWRPRCT	I	Power Protect	75	NC	I	
29	BATT	I	Battery Voltage	76	8RC	O	8R Control
30	TEMP1	I	Temperature1	77	8TC	O	8T Control
31	TEMP2	I	Temperature2	78	CM	I/O	Mic Key Check
32	TEMP3	I	Temperature3	79	NC	I	
33	AVSS	-	GND	80	NC	I	
34	DTM/BEEP	O	DTMF/Beep Output	81	VDD5M	-	+5V
35	QT/DQT	O	QT/DQT Output	82~85	NC	I	
36	AVREF	-	+5V	86	KMI1	I	Key Matrix Input1
37	FNC1	I/O	Function Port1	87	KMI2	I	Key Matrix Input2
38	FNC2	I/O	Function Port2	88	KMI3	I	Key Matrix Input3
39	HOOK	I	Hook	89	KMI4	I	Key Matrix Input4
40	RXD	I	From FPU	90	NC	I	
41	TXD	O	To FPU	91	NARROW	O	Wide / Narrow2
42	PTT	I	PTT Key	92	WIDE	O	Wide / Narrow
43	FNC3	I/O	Function Port3	93	SBC	O	Battery Switch
44	FNC4	I/O	Function Port4	94	FLASH	-	Flash Write Port
45	FNC5	I/O	Function Port5	95~98	NC	I	
46	FNC6	I/O	Function Port6	99	KMO1	O	Key Matrix Output1
47	FNC7	I/O	Function Port7	100	KMO2	O	Key Matrix Output2

DESCRIPTION OF COMPONENTS

Display Unit (X54-3340-20)

SYMBOL	PARTS NAME	DISCRIPTION
D1~4	LED	KEY BACKLIT
D5	LED	MONITOR KEY LIGHT
D6	LED	PROGRAMMABLE KEY LIGHT
D7~10	LED	CHANNEL KEY LIGHT
D11	LED	BUSY
D12	LED	TRANSMIT
Q1	TRANSISTOR	MONITOR KEY LIGHT SW
Q2,3	TRANSISTOR	CHANNEL KEY LIGHT SW
Q4	TRANSISTOR	BUSY LIGHT SW
Q5	TRANSISTOR	PROGRAMMABLE KEY LIGHT SW
Q6,7	TRANSISTOR	CHANNEL KEY LIGHT SW
Q8	TRANSISTOR	TRANSMIT LIGHT SW
Q9,10	TRANSISTOR	KEY BACKLIT SW

TX-RX Unit (X57-6300-20)

Ref. No.	Use/Function	Operation/Condition
D1	DIODE	SURGE ABSORPTION /PTT
D2	DIODE	SURGE ABSORPTION /HOOK
D3	DIODE	SURGE ABSORPTION /MICBL
D4	DIODE	SURGE ABSORPTION /CM
D6	DIODE	DC SWITCH
D7	DIODE	VOTAGE DROPPED
D9	VARICAP	RX VCO
D10	VARICAP	TX VCO
D11	VARICAP	RX VCO
D12	VARICAP	TX VCO
D13	DIODE	IF SWITCH (WIDE/NARROW)
D14	VARICAP	MODULATION
D15	DIODE	IF SWITCH (WIDE/NARROW)
D16	DIODE	LIPPLE FILTER
D18	DIODE	RECTIFICATION
D19	DIODE	RF SWITCH(TX/RX)
D21	VARICAP	RF BPF TUNING
D22	VARICAP	RF BPF TUNING
D23	DIODE	TEMPERATURE COMPENSATION
D24	DIODE	LIMITTER
D25	VARICAP	RF BPF TUNING
D26	VARICAP	RF BPF TUNING
D27	DIODE	TEMPERATURE COMPENSATION
D28	VARICAP	RF BPF TUNING
D30	DIODE	ANT SW
D31	DIODE	ANT SW

Ref. No.	Use/Function	Operation/Condition
D32	DIODE	ANT SW
D34	DIODE	APC VOLTAGE DETECT
D36	DIODE	APC VOLTAGE DETECT
D38	DIODE	REVERSE CONNECT PROTECTION
D39	DIODE	OVER VOLTAGE DETECTION
D41	POLY SW	CURRENT PROTECTION
D43	DIODE	OR GATE /Mic Mute, AGC
D44	DIODE	AGC
Q2	FET	MIC MUTE /Active while MICEM is H
Q3	TRANSISTOR	RF AMP /PLL Fin
Q4	TRANSISTOR	CHARGE PUMP
Q5	TRANSISTOR	CHARGE PUMP
Q6	TRANSISTOR	BUFFER AMP /16.8MHz 3rd over tone
Q7	FET	T/R SW
Q10	FET	RX VCO
Q11	FET	TX VCO
Q12	TRANSISTOR	T/R SW
Q13	TRANSISTOR	BEAT SHIFT /Active while Beat shift is on
Q14	TRANSISTOR	LIPPLE FILTER
Q15	TRANSISTOR	BUFFER AMP /Output of VCO
Q16	TRANSISTOR	IGNITION /Ignition Sens.
Q18	TRANSISTOR	SQL AMP
Q19	TRANSISTOR	IF AMP
Q20	TRANSISTOR	RF AMP /Output of VCO
Q21	FET	MIXER
Q22	FET	AF MUTE /Active while Mute1 is H
Q23	TRANSISTOR	RF AMP /Drive stage
Q24	TRANSISTOR	BUFFER AMP /RX Audio
Q25	TRANSISTOR	RF AMP /Drive stage
Q26	FET	RF AMP /LNA
Q27	TRANSISTOR	APC CONTROLLER
Q29	TRANSISTOR	DC SWITCH(8R) /Active while RX
Q30	TRANSISTOR	DC SWITCH(8T) /Active while TX
Q31	TRANSISTOR	DC SWITCH(8R) /Active while RX
Q32	TRANSISTOR	AF MUTE /Active while Mute2 is H
Q33	TRANSISTOR	DC SWITCH(8T) /Active while TX

DESCRIPTION OF COMPONENTS

Ref. No.	Use/Function	Operation/Condition
Q34	TRANSISTOR	DC SWITCH(SB) /Active when power on
Q35	TRANSISTOR	AF MUTE /Active while Mute3 is H
Q37	TRANSISTOR	BEAT SHIFT /Active while Beat shift is on
Q38	TRANSISTOR	OVER VOLTAGE DETECTION /Active while PS voltage is more than 18V
Q39	TRANSISTOR	RF AMP /Drive stage
Q41	TRANSISTOR	MIC MUTE /Emergency Mic mute
Q42	TRANSISTOR	DC SWITCH(SB) /Active when power on
Q43	FET	AF MUTE Active while Mute1 is H
Q101	TRANSISTOR	APC Control
IC1	IC	PLL SYNTHESIZER
IC3	IC	DIGITAL POTENTIOMETER
IC4	IC	BUFFER AMP
IC5	IC	FM DEMODULATION
IC6	IC	CPU
IC7	IC	EEPROM
IC9	IC	DTMF DECODE
IC10	IC	Audio Filter
IC11	IC	Active Filter (QT/DQT)
IC12	IC	DC AMP
IC14	IC	Voltage regulator (5C)
IC15	IC	Voltage detector Reset
IC16	IC	AF AMP
IC17	IC	Voltage regulator (5M)
IC18	IC	Voltage detector Int
IC19	IC	DIVIDER (7.159MHz)
IC20	IC	Voltage regulator (8C)
IC21	IC	MIC AMP
IC22	IC	MIC AMP
IC101	IC	Power Module
IC102	IC	AUDIO Power AMP

PARTS LIST

* New Parts.  indicates safety critical components.
Parts without **Parts No.** are not supplied.
Les articles non mentionnes dans le **Parts No.** ne sont pas fournis.
Teile ohne **Parts No.** werden nicht geliefert.
TK-8102

Ref. No.	Address	New parts	Parts No.	Description	Destination
TK-8102					
1	1B	*	A01-2178-02	CABINET	
2	3B	*	A10-4047-01	CHASSIS	
3	3A	*	A62-0942-03	PANEL ASSY	
4	3A	*	B10-2668-03	FRONT GLASS	
5	2C	*	B62-1389-00	INSTRUCTION MANUAL	
6	3B	*	B72-1946-04	MODEL NAME PLATE	
7	3B		E04-0167-05	RF COAXIAL PECEPTACLE(M)	
8	1C		E30-3339-05	DC CORD ACCESSORY	
9	2B	*	E30-3448-05	DC CORD(RADIO)	
10	2A	*	E37-0961-05	FLAT CABLE(TX/RX-KEY)	
11	3A	*	E37-0962-05	SPEAKER CORD	
12	2B	*	F10-2405-12	SHIELDING COVER(UPPER)	
13	2B	*	F10-2414-03	SHIELDING PLATE(POWER MODULE)	
			F51-0016-05	FUSE(6*30)	
14	3B	*	G02-0887-03	EARTH SPRING((TX/RX)	
15	2A	*	G11-4065-04	SHEET(KEY TOP)	
16	3B	*	G13-1468-04	CUSHION(DC CORD)	
17	3A	*	G13-1836-04	CUSHION(SPEAKER)	
18	1B	*	G53-1524-02	PACKING	
19	3B	*	G53-1525-03	PACKING(PANEL)	
20	2B	*	G53-1542-03	PACKING(PHONE JACK)	
21	1C	*	H02-0617-02	INNER PACKING CASE	
22	2D	*	H10-6636-03	POLYSTYRENE FOAMED FIXTURE(R)	
23	3C	*	H10-6639-03	POLYSTYRENE FOAMED FIXTURE(L)	
		*	H25-0103-04	PROTECTION BAG	
		*	H25-2320-04	PROTECTION BAG	
26	3D	*	H52-1699-02	ITEM CARTON CASE	
27	1D		J29-0662-03	BRACKET ACCESSORY	
28	2A	*	K29-9065-01	KEY TOP	
A	2B		N67-3008-46	PAN HEAD SEMS SCREW W	
B	2B		N87-2606-46	BRAZIER HEAD TAPTITE SCREW	
C	2B		N87-2614-46	BRAZIER HEAD TAPTITE SCREW	
D	1C		N99-0395-05	SCREW SET	
SP	3A	*	T07-0727-05	SPEAKER	
DISPLAY UNIT (X54-3340-20)					
D1-4		*	B30-2238-05	LED(Y)	
D5-10		*	B30-2239-05	LED(SY)	
D11		*	B30-2237-05	LED(YG)	
D12		*	B30-2240-05	LED(SR)	
C4			CK73GB1H103K	CHIP C 0.010UF K	
C8-17			CK73GB1H103K	CHIP C 0.010UF K	
CN1			E40-6170-05	FLAT CABLE CONNECTOR	
J1			E08-0877-05	MODULAR JACK	
CP3,4		*	RK75GB1J392J	CHIP-COM 3.9K J 1/16W	
R1-6			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R7-15			RK73FB2A272J	CHIP R 2.7K J 1/10W	

TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination
Q1-8			KRC102S	DIGITAL TRANSISTOR	
Q9			KRA225S	DIGITAL TRANSISTOR	
Q10			KRC102S	DIGITAL TRANSISTOR	
TX-RX UNIT (X57-6300-20)					
C12			CC73GB1H102K	CHIP C 1000PF K	
C14			C92-0560-05	CHIP-TAN 10UF 6.3WV	
C22			CK73GB1H102K	CHIP C 1000PF K	
C24			CK73GB1H103K	CHIP C 0.010UF K	
C25			CC73GCH1H220J	CHIP C 22PF J	
C26			CK73GB1C104K	CHIP C 0.10UF K	
C27			C92-0560-05	CHIP-TAN 10UF 6.3WV	
C28			CK73GB1H471K	CHIP C 470PF K	
C29,30			CK73GB1C104K	CHIP C 0.10UF K	
C31,32			C92-0507-05	CHIP-TAN 4.7UF 6.3WV	
C34			CK73GB1C104K	CHIP C 0.10UF K	
C35			C92-0560-05	CHIP-TAN 10UF 6.3WV	
C36			CK73GB1H103K	CHIP C 0.010UF K	
C37			CK73GB1C104K	CHIP C 0.10UF K	
C40			C92-0514-05	CHIP-TAN 2.2UF 10WV	
C42			CK73GB1H102K	CHIP C 1000PF K	
C44			CK73GB1C273K	CHIP C 0.027UF K	
C45			CK73GB1H102K	CHIP C 1000PF K	
C48,49			CK73GB1H471K	CHIP C 470PF K	
C50			CK73GB1C223K	CHIP C 0.022UF K	
C51			CK73GB1C104K	CHIP C 0.10UF K	
C52			C92-0507-05	CHIP-TAN 4.7UF 6.3WV	
C53			CK73GB1C104K	CHIP C 0.10UF K	
C54			C92-0560-05	CHIP-TAN 10UF 6.3WV	
C55			CK73GB1H471K	CHIP C 470PF K	
C56			C92-0555-05	CHIP-TAN 0.047UF 35WV	
C58			CK73GB1H122K	CHIP C 1200PF K	
C59			CK73GB1E103K	CHIP C 0.010UF K	
C60			C92-0543-05	CHIP-TAN 3.3UF 10WV	
C61			CK73GB1H821K	CHIP C 820PF K	
C62			CK73GB1H332K	CHIP C 3300PF K	
C63			CK73GB1H472K	CHIP C 4700PF K	
C64			C92-0560-05	CHIP-TAN 10UF 6.3WV	
C65			C92-0001-05	CHIP-C 0.1UF 35WV	
C66			CC73GCH1H151J	CHIP C 150PF J	
C69			CK73GB1H471K	CHIP C 470PF K	
C71			CK73GB1C104K	CHIP C 0.10UF K	
C73,74			CC73GCH1H080B	CHIP C 8.0PF B	
C75			CC73GCH1H060B	CHIP C 6.0PF B	
C77			CC73GCH1H0R5B	CHIP C 0.5PF B	
C78			CC73GCH1H060B	CHIP C 6.0PF B	
C79			CK73GB1H471K	CHIP C 470PF K	
C80			CK73GB1H103K	CHIP C 0.010UF K	
C81			CC73GCH1H271J	CHIP C 270PF J	
C82			CK73GB1H471K	CHIP C 470PF K	
C84			CK73GB1C104K	CHIP C 0.10UF K	
C85			CC73GCH1H010B	CHIP C 1.0PF B	
C86			CC73GCH1H1R5B	CHIP C 1.5PF B	
C87			CC73GCH1H560J	CHIP C 56PF J	

PARTS LIST

TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
C88			CK73GB1C104K	CHIP C 0.10UF K		C176			CK73GB1H471K	CHIP C 470PF K	
C89			CC73GCH1H270J	CHIP C 27PF J		C177			CC73GCH1H070B	CHIP C 7.0PF B	
C90			CK73GB1H471K	CHIP C 470PF K		C178			CK73GB1C104K	CHIP C 0.10UF K	
C94			CC73GCH1H101J	CHIP C 100PF J		C179			CK73GB1H471K	CHIP C 470PF K	
C95			CC73GCH1H050B	CHIP C 5.0PF B		C180			CK73GB1H103J	CHIP C 0.010UF J	
C97			CC73GCH1H040B	CHIP C 4.0PF B		C182			CK73GB1C104K	CHIP C 0.10UF K	
C99			CC73GCH1H050B	CHIP C 5.0PF B		C184			CK73GB1H471K	CHIP C 470PF K	
C100			CC73GCH1H040B	CHIP C 4.0PF B		C185			CK73GB1H103J	CHIP C 0.010UF J	
C101			CK73GB1H471K	CHIP C 470PF K		C186			CC73GCH1H0R5B	CHIP C 0.5PF B	
C102			CK73GB1C104K	CHIP C 0.10UF K		C187,188			CK73GB1H471K	CHIP C 470PF K	
C103			C92-0568-05	CHIP-TAN 22UF 10WV		C191			CK73GB1C473K	CHIP C 0.047UF K	
C104,105			CC73GCH1H0R5B	CHIP C 0.5PF B		C192,193			CK73GB1H103J	CHIP C 0.010UF J	
C106			CC73GCH1H180J	CHIP C 18PF J		C194			CK73GB1H471K	CHIP C 470PF K	
C107			CC73GCH1H060B	CHIP C 6.0PF B		C196			CK73GB1C333K	CHIP C 0.033UF K	
C108,109			CK73GB1H471K	CHIP C 470PF K		C197			CK73GB1H471K	CHIP C 470PF K	
C110			CC73GCH1H060B	CHIP C 6.0PF B		C198			CK73GB1C333K	CHIP C 0.033UF K	
C111,112			CC73GCH1H221J	CHIP C 220PF J		C199			CC73GCH1H080B	CHIP C 8.0PF B	
C113			CK73GB1H471K	CHIP C 470PF K		C200			CC73GCH1H090B	CHIP C 9.0PF B	
C114			CK73GB1C104K	CHIP C 0.10UF K		C201			CK73GB1H471K	CHIP C 470PF K	
C115			CC73GCH1H060B	CHIP C 6.0PF B		C202			CC73GCH1H150J	CHIP C 15PF J	
C116,117			CK73GB1C104K	CHIP C 0.10UF K		C204			CK73GB1H471K	CHIP C 470PF K	
C118			CC73GCH1H020B	CHIP C 2.0PF B		C207			CC73GCH1H221J	CHIP C 220PF J	
C119			CK73GB1H103K	CHIP C 0.010UF K		C208			CK73GB1H103K	CHIP C 0.010UF K	
C120			CK73GB1H472K	CHIP C 4700PF K		C209,210			CK73GB1H471K	CHIP C 470PF K	
C122			CC73GCH1H040B	CHIP C 4.0PF B		C211			CK73GB1E183K	CHIP C 0.018UF K	
C123			C92-0662-05	CHIP-TAN 15UF 6.3WV		C212			CK73GB1H822K	CHIP C 8200PF K	
C125,126			CK73GB1H471K	CHIP C 470PF K		C213			CK73GB1H471K	CHIP C 470PF K	
C127			CK73GB1H103K	CHIP C 0.010UF K		C214			CK73GB1C683K	CHIP C 0.068UF K	
C128			CK73GB1H102K	CHIP C 1000PF K		C216			CC73GCH1H070B	CHIP C 7.0PF B	
C129			CK73GB1C104K	CHIP C 0.10UF K		C217			CK73FB1A105K	CHIP C 1.0UF K	
C135			CK73GB1H103K	CHIP C 0.010UF K		C218			CK73GB1C104K	CHIP C 0.10UF K	
C136			CK73GB1H102K	CHIP C 1000PF K		C220			CK73GB1C473K	CHIP C 0.047UF K	
C138			CC73GCH1H330J	CHIP C 33PF J		C221			CK73GB1H471K	CHIP C 470PF K	
C141			CK73GB1H471K	CHIP C 470PF K		C222			CK73GB1E123K	CHIP C 0.012UF K	
C142			CK73GB1E223K	CHIP C 0.022UF K		C223			C92-0507-05	CHIP-TAN 4.7UF 6.3WV	
C143			CK73GB1H102K	CHIP C 1000PF K		C225			CK73GB1H222K	CHIP C 2200PF K	
C144			CK73GB1H392K	CHIP C 3900PF K		C226			CK73GB1C683K	CHIP C 0.068UF K	
C145			CC73GCH1H060B	CHIP C 6.0PF B		C228			CK73GB1H471K	CHIP C 470PF K	
C146			CK73GB1H471K	CHIP C 470PF K		C230			CK73GB1H471K	CHIP C 470PF K	
C147			CK73GB1E223K	CHIP C 0.022UF K		C232			CK73GB1H471K	CHIP C 470PF K	
C150			CC73GCH1H180J	CHIP C 18PF J		C233			C92-0719-05	ELECTRO 47UF 25WV	
C154			CK73GB1H471K	CHIP C 470PF K		C236			CC73GCH1H070B	CHIP C 7.0PF B	
C155			CK73GB1H103K	CHIP C 0.010UF K		C237			CK73GB1C104K	CHIP C 0.10UF K	
C156			CC73GCH1H020B	CHIP C 2.0PF B		C239			CK73GB1H471K	CHIP C 470PF K	
C157			CK73GB1H471K	CHIP C 470PF K		C242			CK73GB1H471K	CHIP C 470PF K	
C160			CK73FB1C334K	CHIP C 0.33UF K		C243			CK73GB1C104K	CHIP C 0.10UF K	
C162			CC73GCH1H050B	CHIP C 5.0PF B		C246			C92-0719-05	ELECTRO 47UF 25WV	
C163			CC73GCH1H120J	CHIP C 12PF J		C247			CC73GCH1H070B	CHIP C 7.0PF B	
C165			CK73GB1H103K	CHIP C 0.010UF K		C251,252			CK73GB1H471K	CHIP C 470PF K	
C166			CC73GCH1H1R5B	CHIP C 1.5PF B		C254			C92-0004-05	CHIP-TAN 1.0UF 16WV	
C168			CK73GB1H103K	CHIP C 0.010UF K		C255			CC73GCH1H0R5B	CHIP C 0.5PF B	
C169			CK73GB1H471K	CHIP C 470PF K		C256			CK73GB1C104K	CHIP C 0.10UF K	
C170			CC73GCH1H050B	CHIP C 5.0PF B		C262			C92-0568-05	CHIP-TAN 22UF 10WV	
C171			CC73GCH1H080B	CHIP C 8.0PF B		C264			CK73GB1H471K	CHIP C 470PF K	
C173			CK73GB1C104K	CHIP C 0.10UF K		C265			C92-0568-05	CHIP-TAN 22UF 10WV	
C174			CC73GCH1H050B	CHIP C 5.0PF B		C266			CC73GCH1H060B	CHIP C 6.0PF B	

PARTS LIST

TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
C268			C92-0568-05	CHIP-TAN 22UF 10WV		C364,365			CK73GB1H471K	CHIP C 470PF K	
C269			CK73GB1H103K	CHIP C 0.010UF K		C366			CC73GCH1H070B	CHIP C 7.0PF B	
C271			CK73GB1H103K	CHIP C 0.010UF K		C367			CK73GB1H471K	CHIP C 470PF K	
C273			CC73GCH1H0R5B	CHIP C 0.5PF B		C369			CK73GB1H471K	CHIP C 470PF K	
C274			CK73GB1H103K	CHIP C 0.010UF K		C371,372			CK73GB1H471K	CHIP C 470PF K	
C275			CK73GB1C104K	CHIP C 0.10UF K		C374			C92-0507-05	CHIP-TAN 4.7UF 6.3WV	
C277			CK73FB1A105K	CHIP C 1.0UF K		C375			CK73GB1C104K	CHIP C 0.10UF K	
C279			CK73GB1H471K	CHIP C 470PF K		C376			CK73GB1H471K	CHIP C 470PF K	
C280			C92-0633-05	CHIP-TAN 22UF 10WV		C377			C92-0004-05	CHIP-TAN 1.0UF 16WV	
C283			CK73GB1H471K	CHIP C 470PF K		C378			CK73GB1H471K	CHIP C 470PF K	
C284			CK73FB1C224K	CHIP C 0.22UF K		C379			CK73GB1C104K	CHIP C 0.10UF K	
C286			CK73GB1C104K	CHIP C 0.10UF K		C511			CK73GB1H471K	CHIP C 470PF K	
C288			C92-0721-05	ELECTRO 330UF 25WV		C512,513			CC73GCH1H101J	CHIP C 100PF J	
C289			C93-0603-05	CHIP C 1000PF K		C514			C92-0004-05	CHIP-TAN 1.0UF 16WV	
C290			CK73GB1H471K	CHIP C 470PF K		C515			CK73GB1H471K	CHIP C 470PF K	
C291			CC73GCH1H0R5B	CHIP C 0.5PF B		C518			C92-0507-05	CHIP-TAN 4.7UF 6.3WV	
C292			CC73GCH1H020B	CHIP C 2.0PF B		C520			CK73GB1H102K	CHIP C 1000PF K	
C294,295			CK73GB1H471K	CHIP C 470PF K		C521			CK73GB1H392K	CHIP C 3900PF K	
C296			C93-0552-05	CHIP C 2.0PF C		C522			CK73FB1A105K	CHIP C 1.0UF K	
C298,299			CK73GB1H471K	CHIP C 470PF K		C523			C93-0550-05	CHIP C 1.0PF C	
C301			C93-0550-05	CHIP C 1.0PF C		C524			CK73GB1H102K	CHIP C 1000PF K	
C302			C92-0040-05	CHIP-ELE 47UF 16WV		C525			C93-0550-05	CHIP C 1.0PF C	
C303,304			CK73GB1H471K	CHIP C 470PF K		C526			CK73GB1H102K	CHIP C 1000PF K	
C305			C93-0556-05	CHIP C 6.0PF D		TC1,2		*	C05-0245-05	CERAMIC TRIMMER CAP(10PF)	
C307			CK73GB1H471K	CHIP C 470PF K		TC3		*	C05-0399-05	CERAMIC TRIMMER CAP(6PF)	
C308			C92-0560-05	CHIP-TAN 10UF 6.3WV		TC5		*	C05-0399-05	CERAMIC TRIMMER CAP(6PF)	
C310			CK73GB1H103K	CHIP C 0.010UF K		CN1			E40-5651-05	FLAT CABLE CONNECTOR	
C312			CC73GCH1H0R5B	CHIP C 0.5PF B		CN5			E40-3246-05	PIN ASSY	
C313			CC73GCH1H020B	CHIP C 2.0PF B		CN6			E23-0486-05	TERMINAL	
C314			CK73GB1C104K	CHIP C 0.10UF K		J1			E11-0425-05	3.5D PHONE JACK(3P)	
C316			C92-0516-05	CHIP-TAN 4.7UF 16WV		CF1		*	L72-0993-05	CERAMIC FILTER	
C318			CK73GB1H471K	CHIP C 470PF K		CF2		*	L72-0994-05	CERAMIC FILTER	
C320			C92-0722-05	ELECTRO 470UF 16WV		L1			L92-0140-05	FERRITE CHIP	
C323			C93-0554-05	CHIP C 4.0PF C		L2		*	L41-1005-08	SMALL FIXED INDUCTOR	
C324			CK73GB1H471K	CHIP C 470PF K		L3			L92-0138-05	FERRITE CHIP	
C326			CK73GB1H471K	CHIP C 470PF K		L4			L92-0140-05	FERRITE CHIP	
C327			CK73GB1H102K	CHIP C 1000PF K		L5,6			L40-2702-86	SMALL FIXED INDUCTOR(27UH)	
C328			CK73GB1H471K	CHIP C 470PF K		L7			L92-0140-05	FERRITE CHIP	
C329			CK73GB1H103K	CHIP C 0.010UF K		L8			L40-2702-86	SMALL FIXED INDUCTOR(27UH)	
C330-332			CC73GCH1H101J	CHIP C 100PF J		L9			L40-3378-67	SMALL FIXED INDUCTOR(33NH)	
C333			CK73GB1H471K	CHIP C 470PF K		L10			L40-2702-86	SMALL FIXED INDUCTOR(27UH)	
C334			CC73GCH1H180J	CHIP C 18PF J		L11			L40-2778-67	SMALL FIXED INDUCTOR(27NH)	
C335,336			CK73GB1C104K	CHIP C 0.10UF K		L12			L40-3381-86	SMALL FIXED INDUCTOR(0.33UH)	
C337			C92-0507-05	CHIP-TAN 4.7UF 6.3WV		L13			L40-2702-86	SMALL FIXED INDUCTOR(27UH)	
C338			CK73GB1C104K	CHIP C 0.10UF K		L14			L40-3381-86	SMALL FIXED INDUCTOR(0.33UH)	
C340			C92-0560-05	CHIP-TAN 10UF 6.3WV		L15			L40-2702-86	SMALL FIXED INDUCTOR(27UH)	
C341			CK73GB1H471K	CHIP C 470PF K		L16			L92-0140-05	FERRITE CHIP	
C342			C92-0507-05	CHIP-TAN 4.7UF 6.3WV		L17		*	L41-3385-08	SMALL FIXED INDUCTOR	
C344-350			CK73GB1H471K	CHIP C 470PF K		L18			L92-0140-05	FERRITE CHIP	
C351			CK73GB1H102K	CHIP C 1000PF K		L19,20			L40-2702-86	SMALL FIXED INDUCTOR(27U/1608/	
C352,353			CK73GB1H471K	CHIP C 470PF K		L21		*	L41-2775-06	SMALL FIXED INDUCTOR	
C355			CK73GB1C104K	CHIP C 0.10UF K		L22			L34-4554-05	COIL	
C356			CK73GB1H103K	CHIP C 0.010UF K		L23			L92-0140-05	FERRITE CHIP	
C358-361			CK73GB1H471K	CHIP C 470PF K		L24		*	L41-2775-06	SMALL FIXED INDUCTOR	
C362			CK73GB1C104K	CHIP C 0.10UF K		L26,27			L40-4785-85	SMALL FIXED INDUCTOR(0.47UH)	
C363			CC73GCH1H080B	CHIP C 8.0PF B		L30			L34-4604-05	AIR-CORE COIL	

PARTS LIST

TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
L31		*	L41-1875-08	SMALL FIXED INDUCTOR		R56			RK73GB1J152J	CHIP R 1.5K J 1/16W	
L32			L34-4604-05	AIR-CORE COIL		R57			RK73GB1J683J	CHIP R 68K J 1/16W	
L33		*	L41-2275-08	SMALL FIXED INDUCTOR		R58			RK73GB1J473J	CHIP R 47K J 1/16W	
L36			L34-4604-05	AIR-CORE COIL		R59			RK73GB1J223J	CHIP R 22K J 1/16W	
L38			L34-4604-05	AIR-CORE COIL		R60			RK73GB1J103J	CHIP R 10K J 1/16W	
L40			L34-4478-05	AIR-CORE COIL		R61			RK73GB1J473J	CHIP R 47K J 1/16W	
L42			L34-1185-05	AIR-CORE COIL		R62,63			RK73GB1J104J	CHIP R 100K J 1/16W	
L43,44		*	L34-1039-05	AIR-CORE COIL		R64			RK73GB1J154J	CHIP R 150K J 1/16W	
L45			L34-4478-05	AIR-CORE COIL		R67			RK73GB1J223J	CHIP R 22K J 1/16W	
L46		*	L41-2775-06	SMALL FIXED INDUCTOR		R70			RK73GB1J473J	CHIP R 47K J 1/16W	
L48,49			L34-4604-05	AIR-CORE COIL		R72			RK73GB1J154J	CHIP R 150K J 1/16W	
L50			L40-3975-92	SMALL FIXED INDUCTOR(39NH)		R73,74			RK73GB1J103J	CHIP R 10K J 1/16W	
L51			L40-1875-92	SMALL FIXED INDUCTOR(18NH)		R76			RK73GB1J101J	CHIP R 100 J 1/16W	
L54,55			L92-0179-05	FERRITE CHIP		R77,78			RK73GB1J103J	CHIP R 10K J 1/16W	
X1		*	L77-1868-05	TCXO (16.8MHZ)		R80-85			RK73GB1J102J	CHIP R 1.0K J 1/16W	
X2		*	L77-1867-05	CRYSTAL RESONATOR(7.159MHZ)		R86			RK73GB1J101J	CHIP R 100 J 1/16W	
XF1		*	L71-0591-05	MCF (49.95MHZ)		R87			RK73GB1J223J	CHIP R 22K J 1/16W	
R1			RK73GB1J332J	CHIP R 3.3K J 1/16W		R88			RK73GB1J101J	CHIP R 100 J 1/16W	
R2			RK73GB1J102J	CHIP R 1K J 1/16W		R89			RK73GB1J104J	CHIP R 100K J 1/16W	
R3			R92-1252-05	CHIP R 0 OHM		R94			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R4,5			RK73GB1J101J	CHIP R 100 J 1/16W		R95			R92-1252-05	CHIP R 0 OHM	
R6,7			R92-1252-05	CHIP R 0 OHM		R97			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R10,11			RK73GB1J102J	CHIP R 1.0K J 1/16W		R98			RK73GB1J221J	CHIP R 220 J 1/16W	
R12			RK73GB1J152J	CHIP R 1.5K J 1/16W		R99			RK73GB1J151J	CHIP R 150 J 1/16W	
R13			RK73GB1J102J	CHIP R 1.0K J 1/16W		R100			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R15			RK73GB1J100J	CHIP R 10 J 1/16W		R101			RK73GB1J124J	CHIP R 120K J 1/16W	
R18			RK73GB1J913J	CHIP R 91K J 1/16W		R102			RK73GB1J223J	CHIP R 22K J 1/16W	
R19			RK73GB1J683J	CHIP R 68K J 1/16W		R103			RK73GB1J182J	CHIP R 1.8K J 1/16W	
R20			RK73GB1J104J	CHIP R 100K J 1/16W		R104,105			R92-1252-05	CHIP R 0 OHM	
R21			RK73GB1J152J	CHIP R 1.5K J 1/16W		R106			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R22			RK73GB1J122J	CHIP R 1.2K J 1/16W		R107			RK73GB1J101J	CHIP R 100 J 1/16W	
R23			RK73GB1J102J	CHIP R 1.0K J 1/16W		R108			RK73GB1J274J	CHIP R 270K J 1/16W	
R24			RK73GB1J754J	CHIP R 750K J 1/16W		R109			R92-1252-05	CHIP R 0 OHM	
R26,27			RK73GB1J153D	CHIP R 15K D 1/16W		R111			RK73GB1J222J	CHIP R 2.2K J 1/16W	
R28			R92-1252-05	CHIP R 0 OHM		R113			RK73GB1J183J	CHIP R 18K J 1/16W	
R30			RK73GB1J152J	CHIP R 1.5K J 1/16W		R114			R92-1252-05	CHIP R 0 OHM	
R31			RK73GB1J244J	CHIP R 240K J 1/16W		R115			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R32			R92-1252-05	CHIP R 0 OHM		R117			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R33			RK73GB1J102J	CHIP R 1.0K J 1/16W		R118			RK73GB1J473J	CHIP R 47K J 1/16W	
R34			RK73GB1J123J	CHIP R 12K J 1/16W		R119			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R36			RK73GB1J471J	CHIP R 470 J 1/16W		R120			RK73GB1J473J	CHIP R 47K J 1/16W	
R37-39			RK73GB1J103J	CHIP R 10K J 1/16W		R122,123			RK73GB1J473J	CHIP R 47K J 1/16W	
R40			RK73GB1J224J	CHIP R 220K J 1/16W		R124			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R41,42			RK73GB1J183J	CHIP R 18K J 1/16W		R127			RK73GB1J104J	CHIP R 100K J 1/16W	
R43			RK73GB1J223J	CHIP R 22K J 1/16W		R128			RK73GB1J105J	CHIP R 1.0M J 1/16W	
R44			R92-1252-05	CHIP R 0 OHM		R130			RK73GB1J332J	CHIP R 3.3K J 1/16W	
R45			RK73GB1J334J	CHIP R 330K J 1/16W		R132			RK73GB1J471J	CHIP R 470 J 1/16W	
R46			RK73GB1J102J	CHIP R 1.0K J 1/16W		R133			RK73GB1J101J	CHIP R 100 J 1/16W	
R47			RK73GB1J473J	CHIP R 47K J 1/16W		R134			R92-1252-05	CHIP R 0 OHM	
R48			RK73GB1J683J	CHIP R 68K J 1/16W		R135-140			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R49			RK73GB1J823J	CHIP R 82K J 1/16W		R141			RK73GB1J152J	CHIP R 1.5K J 1/16W	
R50			RK73GB1J153J	CHIP R 15K J 1/16W		R142-144			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R51			RK73GB1J102J	CHIP R 1.0K J 1/16W		R145			R92-1252-05	CHIP R 0 OHM	
R52			RK73GB1J683J	CHIP R 68K J 1/16W		R146			RK73GB1J334J	CHIP R 330K J 1/16W	
R53			RK73GB1J823J	CHIP R 82K J 1/16W		R147			RK73GB1J124J	CHIP R 120K J 1/16W	
R54			RK73GB1J103J	CHIP R 10K J 1/16W		R149			RK73GB1J104J	CHIP R 100K J 1/16W	
R55			RK73GB1J222J	CHIP R 2.2K J 1/16W							

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TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
R150			RK73GB1J102J	CHIP R 1.0K J 1/16W		R218			RK73GB1J394J	CHIP R 390K J 1/16W	
R151			RK73GB1J103J	CHIP R 10K J 1/16W		R219			RK73GB1J105J	CHIP R 1.0M J 1/16W	
R152			RK73GB1J473J	CHIP R 47K J 1/16W		R221			RK73FB2A471J	CHIP R 470 J 1/10W	
R153			RK73GB1J561J	CHIP R 560 J 1/16W		R224			RK73FB2A120J	CHIP R 12 J 1/10W	
R154			RK73GB1J471J	CHIP R 470 J 1/16W		R227			RK73GB1J223J	CHIP R 22K J 1/16W	
R155			RK73GB1J472J	CHIP R 4.7K J 1/16W		R228			RK73GB1J184J	CHIP R 180K J 1/16W	
R156			RK73GB1J101J	CHIP R 100 J 1/16W		R229			RK73GB1J223J	CHIP R 22K J 1/16W	
R158			RK73GB1J102J	CHIP R 1.0K J 1/16W		R232			RK73GB1J184J	CHIP R 180K J 1/16W	
R159			RK73GB1J101J	CHIP R 100 J 1/16W		R233			RK73FB2A471J	CHIP R 470 J 1/10W	
R160			RK73GB1J102J	CHIP R 1.0K J 1/16W		R234			RK73GB1J153J	CHIP R 15K J 1/16W	
R161			RK73GB1J333J	CHIP R 33K J 1/16W		R236			R92-1213-05	CHIP R 100 J 1/2W	
R162			RK73GB1J102J	CHIP R 1.0K J 1/16W		R237			RK73GB1J104J	CHIP R 100K J 1/16W	
R163			RK73GB1J561J	CHIP R 560 J 1/16W		R238			RK73GB1J153J	CHIP R 15K J 1/16W	
R164			RK73GB1J473J	CHIP R 47K J 1/16W		R239			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R165			RK73GB1J333J	CHIP R 33K J 1/16W		R240			RK73FB2A222J	CHIP R 2.2K J 1/10W	
R166			RK73GB1J102J	CHIP R 1.0K J 1/16W		R241			RK73GB1J334J	CHIP R 330K J 1/16W	
R167			RK73GB1J470J	CHIP R 47 J 1/16W		R242			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R168			RK73GB1J333J	CHIP R 33K J 1/16W		R243			RK73GB1J103J	CHIP R 10K J 1/16W	
R169			RK73GB1J222J	CHIP R 2.2K J 1/16W		R244			RK73GB1J682J	CHIP R 6.8K J 1/16W	
R172			RK73GB1J102J	CHIP R 1.0K J 1/16W		R245,246			RK73GB1J104J	CHIP R 100K J 1/16W	
R173			RK73GB1J104J	CHIP R 100K J 1/16W		R247			RK73GB1J103J	CHIP R 10K J 1/16W	
R174			RK73GB1J220J	CHIP R 22 J 1/16W		R248			RK73GB1J473J	CHIP R 47K J 1/16W	
R175			RK73GB1J181J	CHIP R 180 J 1/16W		R249			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R176			RK73GB1J823J	CHIP R 82K J 1/16W		R250			RK73GB1J223J	CHIP R 22K J 1/16W	
R177			RK73GB1J102J	CHIP R 1.0K J 1/16W		R251			RK73GB1J273J	CHIP R 27K J 1/16W	
R178			RK73GB1J152J	CHIP R 1.5K J 1/16W		R252			RK73GB1J152J	CHIP R 1.5K J 1/16W	
R179			RK73GB1J154J	CHIP R 150K J 1/16W		R254,255			RK73GB1J473J	CHIP R 47K J 1/16W	
R181			RK73GB1J102J	CHIP R 1.0K J 1/16W		R256			RK73GB1J104J	CHIP R 100K J 1/16W	
R183			RK73GB1J101J	CHIP R 100 J 1/16W		R257			R92-1261-05	CHIP R 150 J 1/2W	
R184			R92-1252-05	CHIP R 0 OHM		R258			RK73GB1J104J	CHIP R 100K J 1/16W	
R185			RK73GB1J471J	CHIP R 470 J 1/16W		R260			RK73GB1J473J	CHIP R 47K J 1/16W	
R186			RK73GB1J100J	CHIP R 10 J 1/16W		R261			RK73GB1J123J	CHIP R 12K J 1/16W	
R188			RK73GB1J104J	CHIP R 100K J 1/16W		R262			R92-1215-05	CHIP R 470 J 1/2W	
R189			RK73GH1J124D	CHIP R 120K D 1/16W		R263			RK73GB1J682J	CHIP R 6.8K J 1/16W	
R190			RK73GB1J123J	CHIP R 12K J 1/16W		R264			RK73GB1J391J	CHIP R 390 J 1/16W	
R191			RK73GH1J913D	CHIP R 91K D 1/16W		R265			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R192			RK73GB1J562J	CHIP R 5.6K J 1/16W		R266			RK73GB1J334J	CHIP R 330K J 1/16W	
R194			RK73GB1J153J	CHIP R 15K J 1/16W		R267			RK73GB1J223J	CHIP R 22K J 1/16W	
R195			RK73GH1J562D	CHIP R 5.6K D 1/16W		R268			R92-0670-05	CHIP R 0 OHM	
R197			RK73GB1J332J	CHIP R 3.3K J 1/16W		R271			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R198			RK73GB1J100J	CHIP R 10 J 1/16W		R273			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R201			RK73GB1J152J	CHIP R 1.5K J 1/16W		R274			RK73GB1J223J	CHIP R 22K J 1/16W	
R202			RK73GB1J332J	CHIP R 3.3K J 1/16W		R275			RK73GB1J333J	CHIP R 33K J 1/16W	
R203			RK73FB2A331J	CHIP R 330 J 1/10W		R276-278			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R204			RK73GB1J104J	CHIP R 100K J 1/16W		R279		*	RK73GJ1J393D	CHIP R 39K D 1/16W	
R205			RK73FB2A100J	CHIP R 10 J 1/10W		R280			RK73GH1J274D	CHIP R 270K D 1/16W	
R207			RK73GB1J823J	CHIP R 82K J 1/16W		R281			RK73GB1J102J	CHIP R 1.0K J 1/16W	
R208			RK73GB1J151J	CHIP R 150 J 1/16W		R282			RK73GB1J684J	CHIP R 680K J 1/16W	
R209			RK73GB1J394J	CHIP R 390K J 1/16W		R283			RK73GB1J184J	CHIP R 180K J 1/16W	
R210			RK73GB1J334J	CHIP R 330K J 1/16W		R285			RK73GB1J681J	CHIP R 680 J 1/16W	
R211			RK73GB1J473J	CHIP R 47K J 1/16W		R286			RK73GB1J124J	CHIP R 120K J 1/16W	
R213			R92-0685-05	CHIP R 22 J 1/2W		R287			RK73GB1J472J	CHIP R 4.7K J 1/16W	
R214			RK73GB1J562J	CHIP R 5.6K J 1/16W		R288,289			R92-1252-05	CHIP R 0 OHM	
R215			RK73GB1J104J	CHIP R 100K J 1/16W		R291			RK73GB1J124J	CHIP R 120K J 1/16W	
R216			RK73GB1J562J	CHIP R 5.6K J 1/16W		R293			RK73GB1J221J	CHIP R 220 J 1/16W	
R217			RK73GB1J474J	CHIP R 470K J 1/16W		R294			RK73GB1J681J	CHIP R 680 J 1/16W	

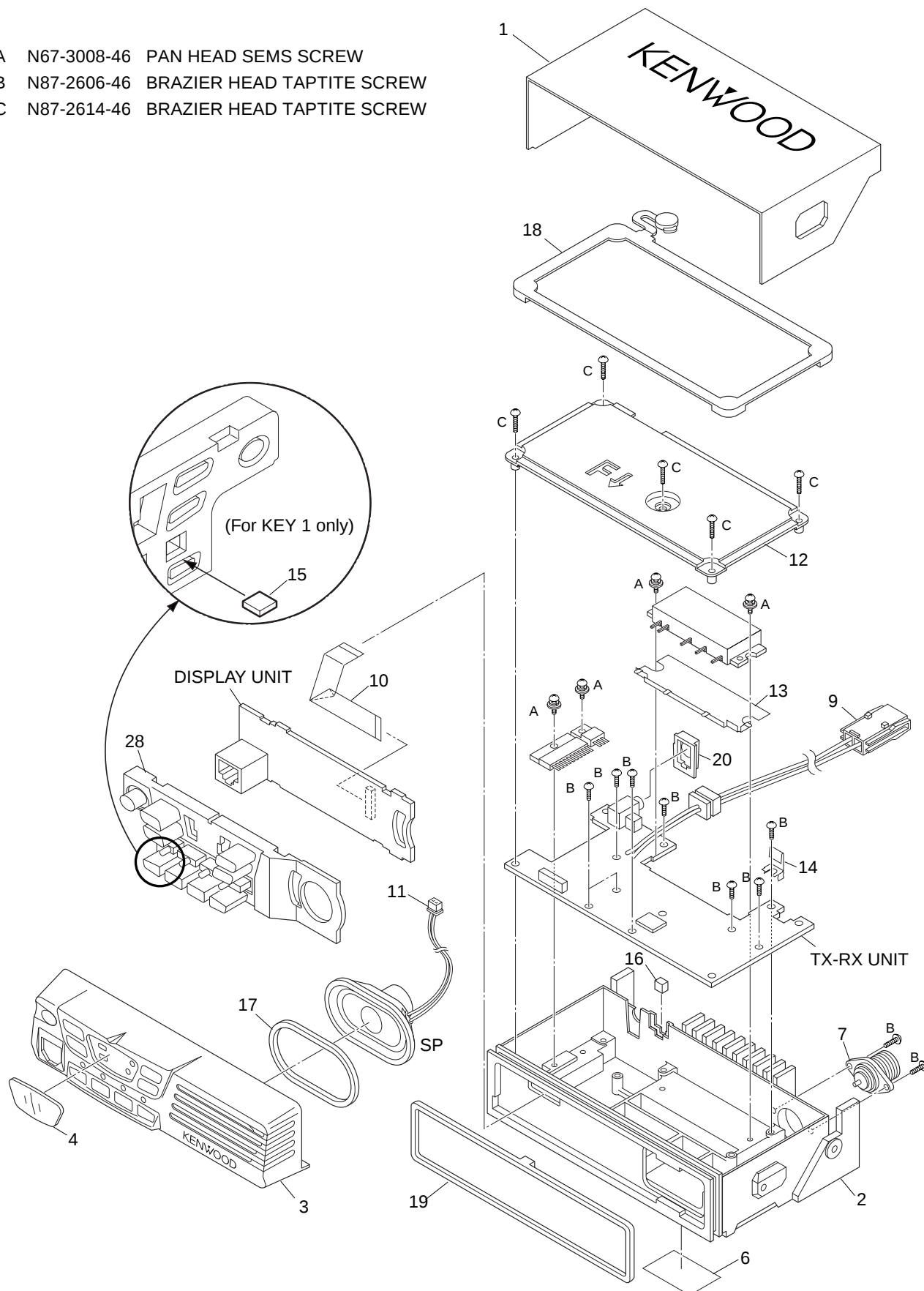
PARTS LIST

TX-RX UNIT (X57-6300-20)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
R295,296			R92-1252-05	CHIP R 0 OHM		IC4			NJM2902V	MOS IC	
R298			RK73GB1J101J	CHIP R 100 J 1/16W		IC5			TK14489V	BI-POLAR IC	
R300			R92-1252-05	CHIP R 0 OHM		IC6		*	784214AGC119	MPU	
R301			RK73GB1J104J	CHIP R 100K J 1/16W		IC7			24LC08BT-1SN	ROM IC	
R302			RK73GB1J683J	CHIP R 68K J 1/16W		IC9			LC73872M	MOS IC	
R303			RK73GB1J334J	CHIP R 330K J 1/16W		IC10			NJM2902V	MOS IC	
R304			RK73GB1J224J	CHIP R 220K J 1/16W		IC11			NJM2904V	MOS IC	
R305			RK73GB1J913J	CHIP R 91K J 1/16W		IC12			TA75S01F	MOS IC	
R306			RK73GB1J334J	CHIP R 330K J 1/16W		IC14			NJM78L05UA	BI-POLAR IC	
R307			RK73GB1J333J	CHIP R 33K J 1/16W		IC15			PST9140NR	MOS IC	
R308			R92-1252-05	CHIP R 0 OHM		IC17			NJM78L05UA	BI-POLAR IC	
R310			RK73GB1J104J	CHIP R 100K J 1/16W		IC18			PST9140NR	MOS IC	
R311			RK73GB1J101J	CHIP R 100 J 1/16W		IC19			TC7W74FU	MOS IC	
R313			RK73GB1J821J	CHIP R 820 J 1/16W		IC20		*	KIA7808AF	ANALOG IC	
R316			R92-1252-05	CHIP R 0 OHM		IC21			NJM2100V	MOS IC	
R318			RK73FB2A332J	CHIP R 3.3K J 1/10W		IC22			NJM2904V	MOS IC	
R319,320			RK73GB1J474J	CHIP R 470K J 1/16W		IC101			S-AU27AM(K3)	POWER MODULE	
R321			R92-1252-05	CHIP R 0 OHM		IC102			LA4600	AF POWER AMP	
R322			RK73GB1J683J	CHIP R 68K J 1/16W		Q2			2SJ243	FET	
R323			R92-1252-05	CHIP R 0 OHM		Q3			2SC4649(N,P)	TRANSISTOR	
R324,325			RK73GB1J102J	CHIP R 1.0K J 1/16W		Q4			2SA1832(GR)	TRANSISTOR	
R326			RK73GB1J333J	CHIP R 33K J 1/16W		Q5			2SC4738(GR)	TRANSISTOR	
R327			RK73GB1J102J	CHIP R 1.0K J 1/16W		Q6			2SC4649(N,P)	TRANSISTOR	
R328			RK73GB1J472J	CHIP R 4.7K J 1/16W		Q7			2SJ243	FET	
R329			RK73GB1J474J	CHIP R 470K J 1/16W		Q10,11			2SK508NV(K52)	FET	
R330			RK73GB1J394J	CHIP R 390K J 1/16W		Q12			KRX102U	TRANSISTOR	
R332			R92-0679-05	CHIP R 0 OHM		Q13			KRC404RTK	DIGITAL TRANSISTOR	
R335			RK73GB1J472J	CHIP R 4.7K J 1/16W		Q14			2SC4617(S)	TRANSISTOR	
R336			RK73GB1J473J	CHIP R 47K J 1/16W		Q15			2SC5108(Y)	TRANSISTOR	
D1-4			DA221	DIODE		Q16			KRC414RTK	DIGITAL TRANSISTOR	
D6			MA2S111	DIODE		Q18			2SC2412K	TRANSISTOR	
D7			HZU5ALL	DIODE		Q19			2SC4649(N,P)	TRANSISTOR	
D9-12			MA2S304	VARIABLE CAPACITANCE DIODE		Q20			2SC5108(Y)	TRANSISTOR	
D13			DAN222	DIODE		Q21		*	3SK255	FET	
D14			MA360	VARIABLE CAPACITANCE DIODE		Q22			2SK1824	FET	
D15			DAN222	DIODE		Q23			2SC3357	TRANSISTOR	
D16			MA2S111	DIODE		Q24			2SC4617(S)	TRANSISTOR	
D18			MA742	DIODE		Q25			2SC3357	TRANSISTOR	
D19			DAN235E	DIODE		Q26		*	3SK255	FET	
D21,22			HVC350B	VARIABLE CAPACITANCE DIODE		Q27			2SC2412K	TRANSISTOR	
D23			DA221	DIODE		Q29,30			KRC102S	DIGITAL TRANSISTOR	
D24			MA742	DIODE		Q31			2SA1745(6,7)	TRANSISTOR	
D25,26			HVC350B	VARIABLE CAPACITANCE DIODE		Q32			DTC363EU	DIGITAL TRANSISTOR	
D27			MA2S111	DIODE		Q33			KTA1664(Y)	TRANSISTOR	
D28			HVC350B	VARIABLE CAPACITANCE DIODE		Q34,35			KRC102S	DIGITAL TRANSISTOR	
D30			MA4PH633	DIODE		Q37,38			KRC404RTK	DIGITAL TRANSISTOR	
D31,32			XB15A709	DIODE		Q39			2SC5108(Y)	TRANSISTOR	
D34			MA742	DIODE		Q41			2SC4919	TRANSISTOR	
D36			MA742	DIODE		Q42			2SA1641(S,T)	TRANSISTOR	
D38			ZSH5MA27	SURGE ABSORBER		Q43			2SK1824	FET	
D39			"02DZ18(X,Y)"	ZENER DIODE		Q101			KTA1046(Y)	TRANSISTOR	
D41		*	1812L110PR	VARIATOR		TH1-3			S1R104J475H	THERMISTOR	
D43			DAN222	DIODE		TH5			S1R104J475H	THERMISTOR	
D44			1SS372	DIODE							
IC1			MB15A02	MOS IC							
IC3			M62363FP	MOS IC							

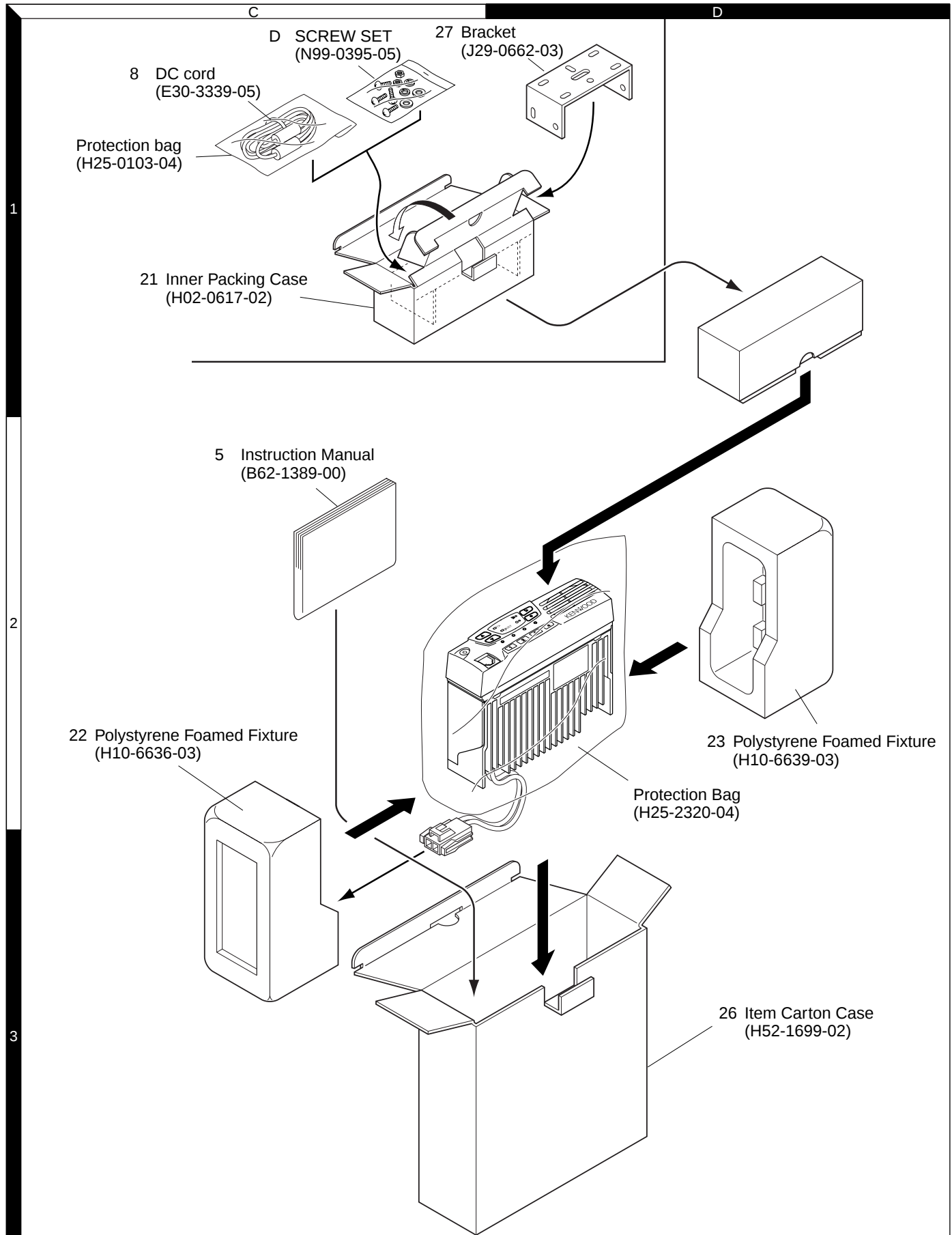
EXPLODED VIEW

- A N67-3008-46 PAN HEAD SEMS SCREW
 B N87-2606-46 BRAZIER HEAD TAPTITE SCREW
 C N87-2614-46 BRAZIER HEAD TAPTITE SCREW



Parts with the exploded numbers larger than 700 are not supplied.

PACKING



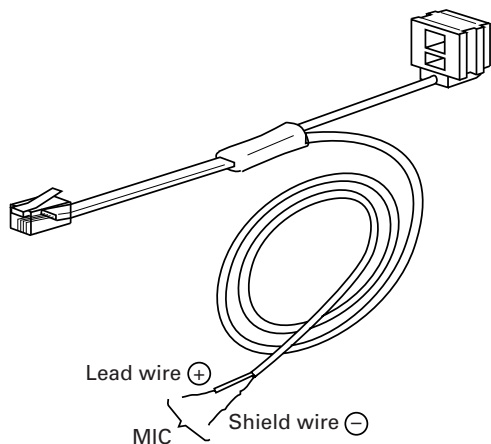
ADJUSTMENT

Test Equipment Required for Alignment

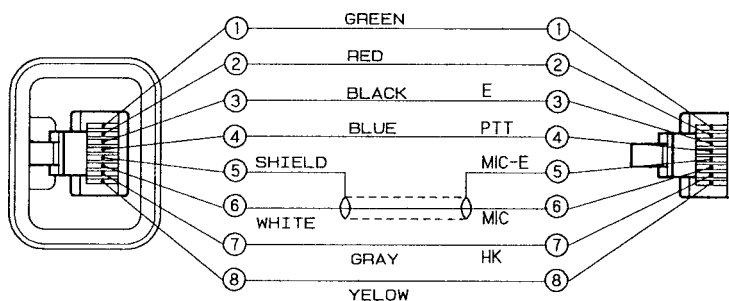
Test Equipment	Major Specifications	
1. Standard Signal Generator (SSG)	Frequency Range Modulation Output	400 to 520MHz Frequency modulation and external modulation -127dBm/0.1μV to greater than -7dBm/100mV
2. Power Meter	Input Impedance Operation Frequency Measurement Capability	50Ω 400 to 520MHz or more Vicinity of 100W
3. Deviation Meter	Frequency Range	400 to 520MHz
4. Digital Volt Meter (DVM)	Measuring Range Accuracy	1 to 20V DC High input impedance for minimum circuit loading
5. Oscilloscope		DC through 30MHz
6. High Sensitivity Frequency Counter	Frequency Range Frequency Stability	10Hz to 1000MHz 0.2ppm or less
7. Ammeter		20A
8. AF Volt Meter (AF VTVM)	Frequency Range Voltage Range	50Hz to 10kHz 1mV to 3V
9. Audio Generator (AG)	Frequency Range Output	20Hz to 20kHz or more 0 to 1V
10. Distortion Meter	Capability Input Level	3% or less at 1kHz 50mV to 10Vrms
11. 4Ω Dummy Load		Approx. 4Ω, 10W or more
12. Regulated Power Supply		13.6V, approx. 20A (adjustable from 9 to 17V) Useful if ammeter reequipped
13. Spectrum Analyzer	Center frequency	50KHz to 600MHz
14. Tracking Generator	Output Voltage	100mV or more

Tuning cable (E30-3383-05)

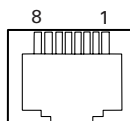
Adapter cable (E30-3383-05) is required for injecting an audio if PC tuning is used.
See "PC Mode" section for the connection.



Test cable for microphone input (E30-3360-08)



MIC connector (Front view)

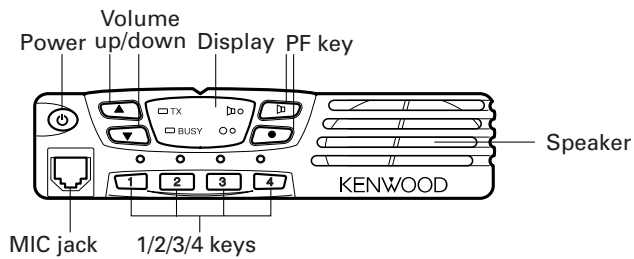


- 1 : BLC
- 2 : PSB
- 3 : E
- 4 : PTT
- 5 : ME
- 6 : MIC
- 7 : HOOK
- 8 : CM

ADJUSTMENT

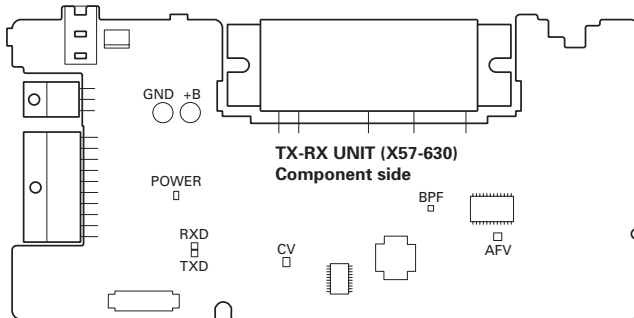
Adjustment Location

■ Switch

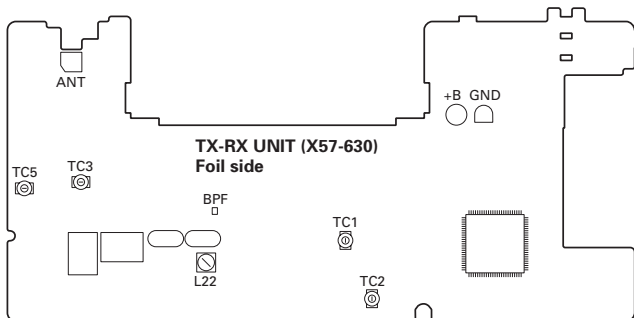


■ Adjustment Point

• Component Side View



• Foil Side View



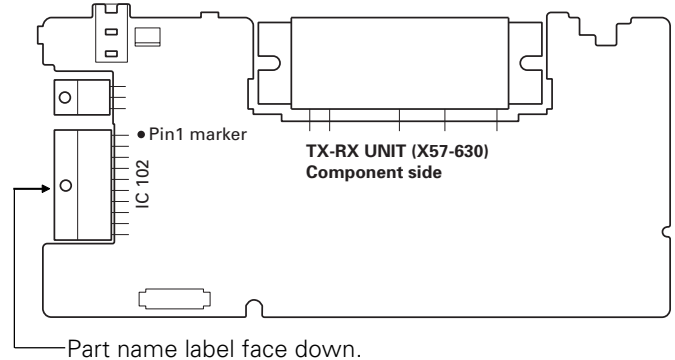
■ Note

• EEPROM

The tuning data (Deviation, Squelch, etc.) for the EEPROM, is stored in memory. When parts are changed, readjust the transceiver.

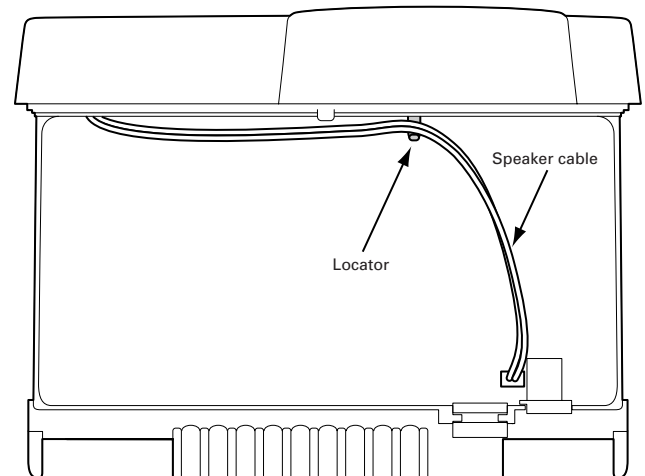
• AF PA IC (IC102)

How to mounting the IC102.



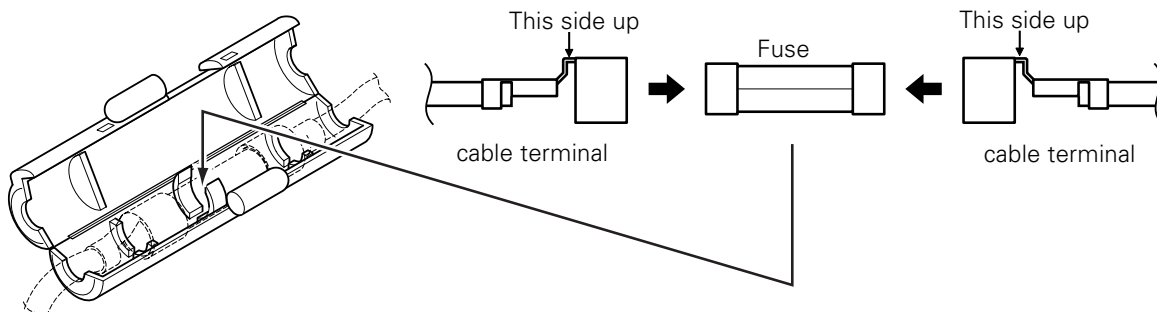
• SPEAKER CABLE

The speaker cable should be formed before mounting the shield cover as below.



• FUSE

To mount the Fuse, the cable terminal direction must be as follows.



ADJUSTMENT

Use KPG-70D programming software for adjustment of the next items.

PCB Section

Item	Condition	Measurement		Adjustment		Specifications/ Remarks
		Test equipment	Terminal	Parts	Method	
1. Setting	1) Power supply voltage DC Power supply terminal:13.6V					
2. VCO lock voltage	1) CH: TX high	Digital voltmeter	CV	TC2	5.5V	±0.1V
	2) CH: RX high			TC1	5.5V	±0.1V
	3) CH: TX low				Check	0.8V or more
	4) CH: RX low					
3. IF Coil	1) CH: RX center wide 2) SSG output: -53dBm(501uV) Mod: 1kHz, Dev: 3kHz	SSG Digital voltmeter	AFV	L22	3.2~3.3V(DC)	
4. RF Band-pass filter	1) CH: RX center wide CH: RX low wide CH: RX high wide 2) Tra generator output: -30dBm Connect the spectrum analyzer to BPF terminal	Tra generator Spectrum analyzer	ANT BPF	TC3 TC5	Adjust the BPF waveform to Fig.1	

Receiver Section

Item	Condition	Measurement		Adjustment		Specifications/ Remarks
		Test equipment	Terminal	Parts	Method	
1. Sensitivity	1) CH: RX low: Wide/Narrow CH: RX center: Wide/Narrow CH: RX high: Wide/Narrow 2) SSG output: -118dBm(0.28μV): Wide -116dBm(0.35μV): Narrow Mod: 1kHz Dev: ±3.0kHz: Wide Dev: ±1.5kHz: Narrow	SSG Oscilloscope AF: V. M Distortion meter	ANT Ext. SP		Check	SINAD: 12dB or higher
2. Squelch 9	1) CH: RX low: Wide CH: RX center: Wide/Narrow CH: RX high: Wide 2) SSG output: 9dB above to 12dB SINAD level: Wide/Narrow Mod: 1kHz Dev: ±3.0kHz: Wide Dev: ±1.5kHz: Narrow			PC key	Adjust to open the squelch.	
3. Squelch 1	1) CH: RX low: Wide CH: RX center: Wide/Narrow CH: RX high: Wide 2) SSG output: 2dB above to 12dB SINAD level: Wide/Narrow Mod: 1kHz Dev: ±3.0kHz: Wide Dev: ±1.5kHz: Narrow					

Test frequency(MHz)

Channel	TX	RX
1: Center	470.100	470.050
2: Low	450.100	450.050
3: High	489.900	489.950
4	470.000	470.000
5	470.200	470.200
6	470.400	470.400

ADJUSTMENT

Transmitter section

Item	Condition		Measurement		Adjustment		Specifications/ Remarks
			Test equipment	Terminal	Parts	Method	
1. Frequency	1) CH: TX center 2) Transmit		Frequency counter	ANT	PC key	Adjust to center frequency	within ±100Hz
2. High power	1) CH: TX low CH: TX low' CH: TX center CH: TX high' CH: TX high 2) Transmit		Power meter			25W	±1.0W
3. Low Power	1) CH: TX low CH: TX low' CH: TX center CH: TX high' CH: TX high 2) Transmit					5W	±0.5W
4. DQT balance	1) CH: TX low: CH: TX center: CH: TX high:	Wide Wide/Narrow Wide	Modulation analyzer or linear detector(LPF: 3kHz) Oscilloscope	ANT MIC	Adjust the waveform as below 		
5. Max deviation	1) CH: TX low: CH: TX center: CH: TX high:	Wide Wide/Narrow Wide	Modulation analyzer or linear detector(LPF: 15kHz) Oscilloscope AG		±4.0kHz: Wide ±2.0kHz: Narrow According to the large +,-	±50Hz	
6. Mic sensitivity	1) CH: TX center: 2) AG: 1kHz/5mV 3) Transmit	Wide/Narrow	AF.V.M		Check	±3kHz±0.2kHz: Wide ±1.5kHz±0.1kHz: Narrow	
7. QT deviation	1) CH: TX low: CH: TX center: CH: TX high:	Wide Wide/Narrow Wide	Modulation analyzer or linear detector(LPF: 3kHz) Oscilloscope		±0.75kHz: Wide ±0.35kHz: Narrow	±0.05kHz	
8. QT deviation	1) CH: TX low: CH: TX center: CH: TX high:	Wide Wide/Narrow Wide			±0.75kHz: Wide ±0.35kHz: Narrow	±0.05kHz	
9. DTMF deviation	1) CH: TX center: 2) Transmit	Wide/Narrow		±3.0kHz: Wide ±1.5kHz: Narrow	±0.2kHz		

Test frequency(MHz)

Channel	TX	RX
1: Center	470.100	470.050
2: Low	450.100	450.050
3: High	489.900	489.950
4	470.000	470.000
5	470.200	470.200
6	470.400	470.400

ADJUSTMENT

BPF-Wave

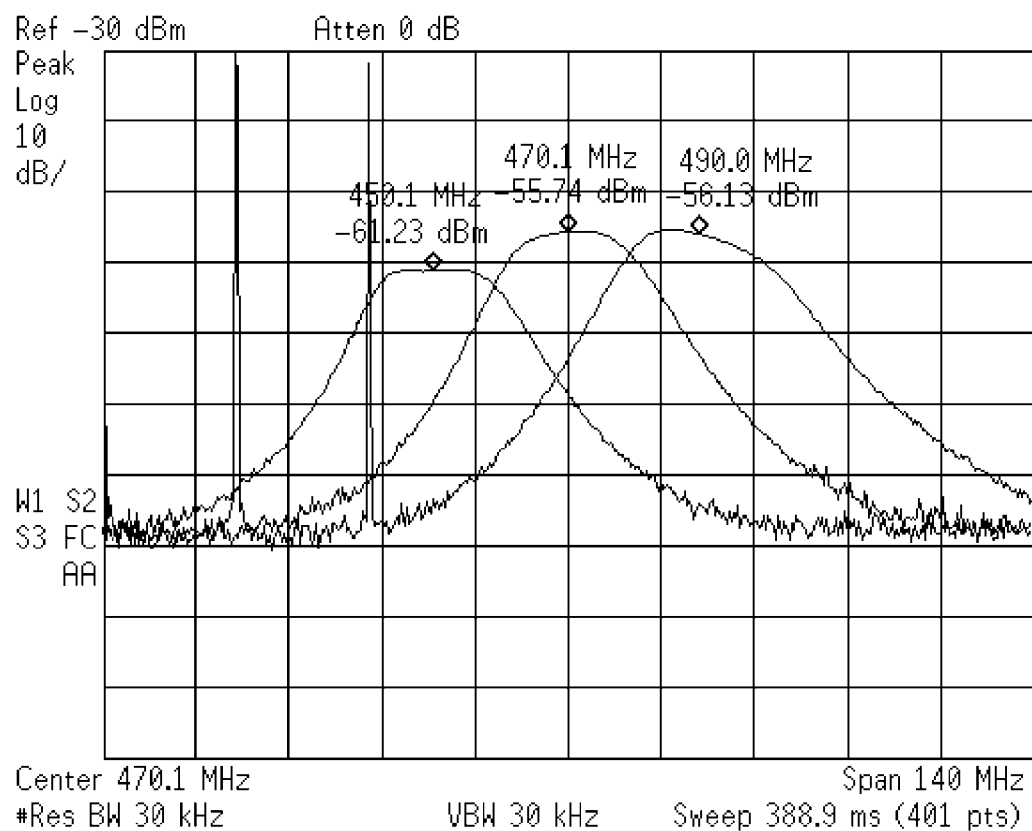
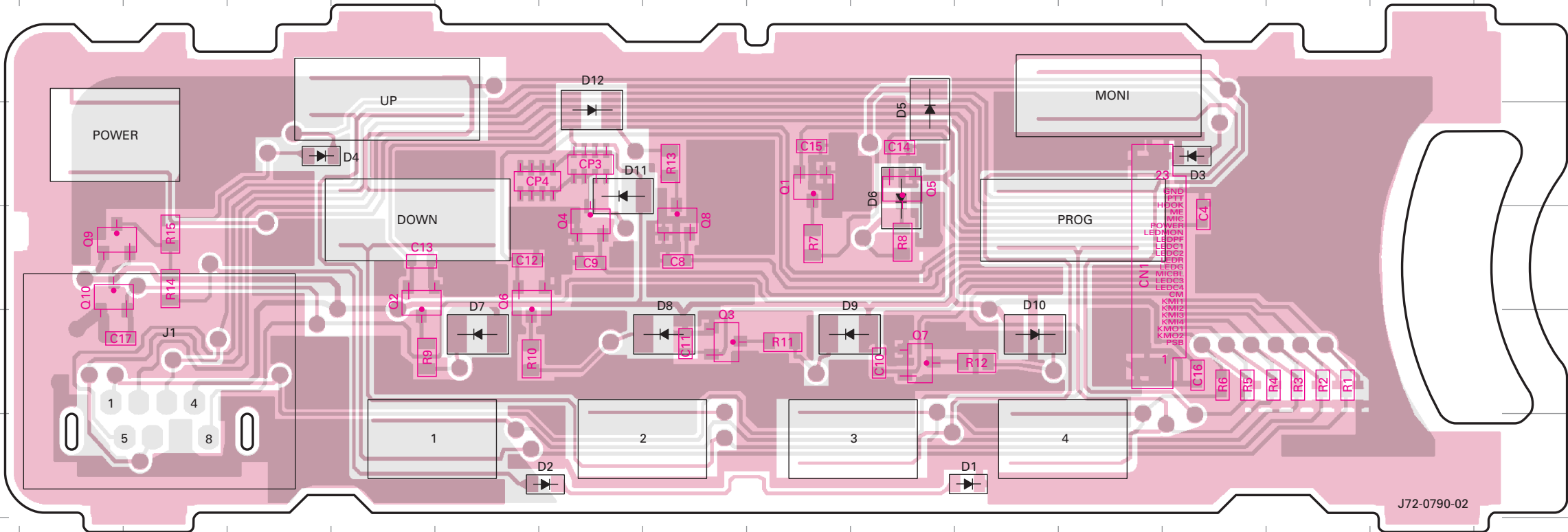


Fig. 1

PC BOARD VIEW TK-8102

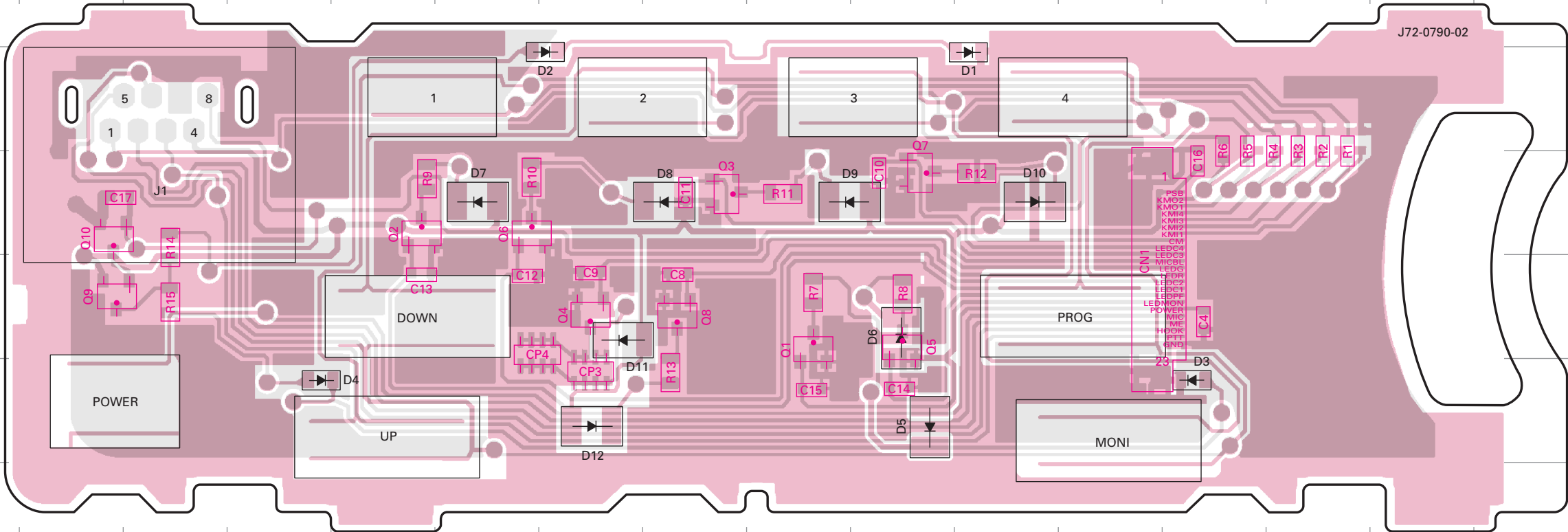
DISPLAY UNIT (X54-3340-20) Component side view + Foil side view



DISPLAY UNIT (X57-3340-20)
Component side view

Ref. No.	Address
Q1	4J
Q2	5F
Q3	6I
Q4	5H
Q5	4K
Q6	5G
Q7	6K
Q8	5I
Q9	5C
Q10	5C
D1	7L
D2	7H
D3	4N
D4	4E
D5	4K
D6	4K
D7	6G
D8	6I
D9	6J
D10	6L
D11	4H
D12	4H

Component side
Foil side



DISPLAY UNIT (X54-3340-20)
Foil side view

Ref. No.	Address
Q1	11J
Q2	10F
Q3	10I
Q4	11H
Q5	11K
Q6	10G
Q7	10K
Q8	11I
Q9	11C
Q10	10C
D1	9L
D2	9H
D3	12N
D4	12E
D5	12K
D6	11K
D7	10G
D8	10I
D9	10J
D10	10L
D11	11H
D12	12H

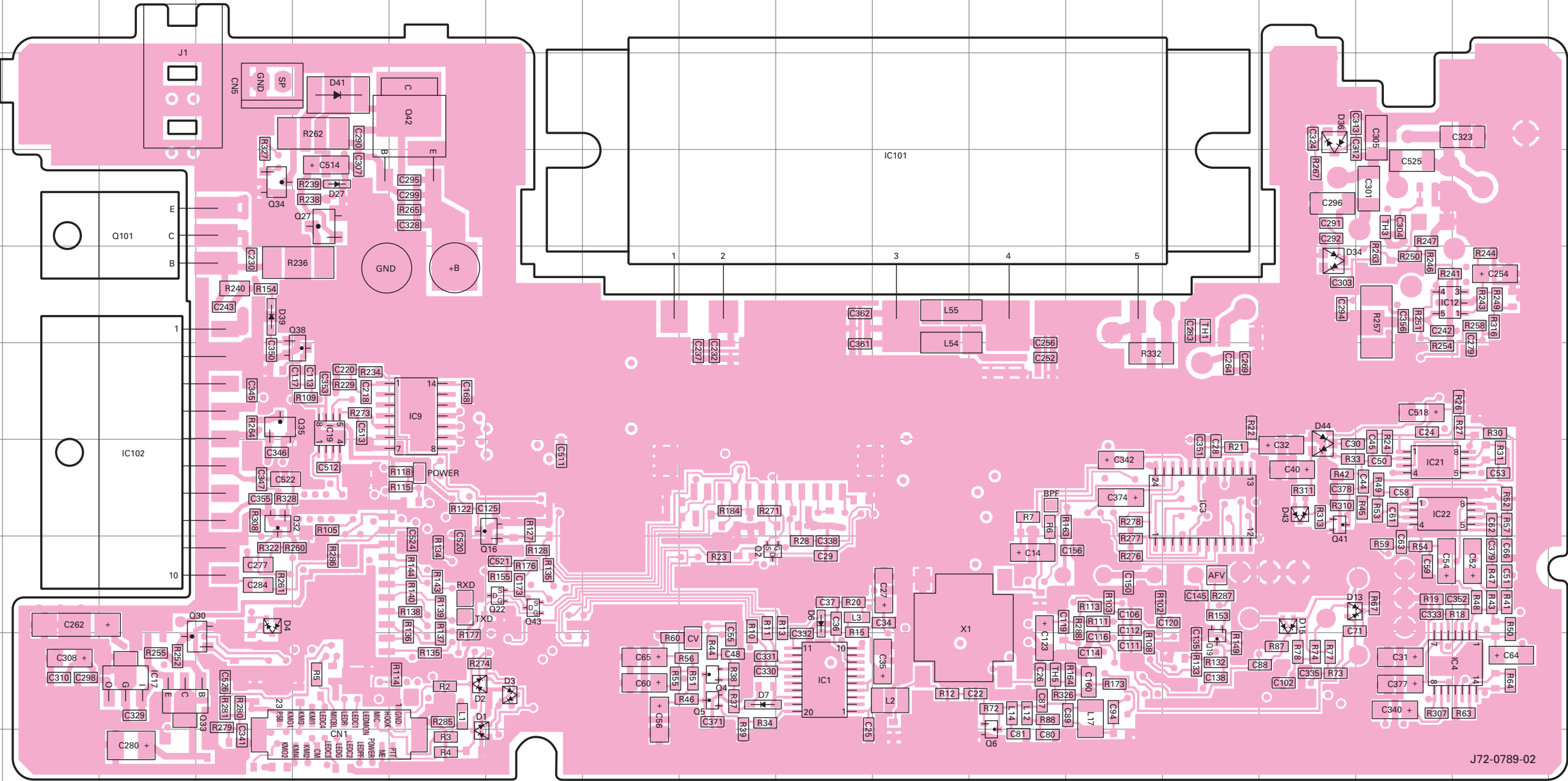
Component side
Foil side

TK-8102 PC BOARD VIEW

TX-RX UNIT (X57-6300-20) Component side view

TX-RX UNIT (X57-6300-20)
Component side view

Ref. No.	Address
IC1	10K
IC3	8O
IC4	10R
IC9	7G
IC12	6R
IC17	10D
IC19	7F
IC21	8Q
IC22	8Q
IC101	5L
IC102	8D
Q2	9J
Q4	10J
Q5	10J
Q6	11M
Q16	8H
Q19	10O
Q22	9H
Q27	5F
Q30	10E
Q32	8E
Q33	10D
Q34	5E
Q35	7E
Q38	7F
Q41	8P
Q42	4G
Q43	9H
Q101	5D
D1	11G
D2	10G
D3	10H
D4	9E
D6	9K
D7	10J
D13	9P
D15	9P
D27	5F
D34	6P
D36	4P
D39	6E
D41	4F
D43	8P
D44	8P



Component side

Pattern 1

Pattern 2

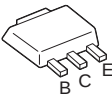
Pattern 3

Pattern 4

Foil side

KRC404RTK
KRC414RTK
2SA1745
2SA1832
2SC2412K
2SC4617
2SC4738
2SC5108

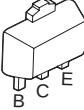
2SC3357



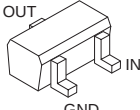
2SA1641



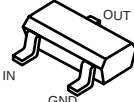
KTA1664



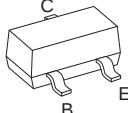
DTC363EU



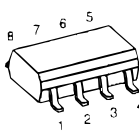
KRA225S
KRC102S



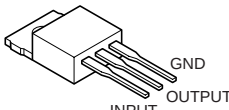
2SC4649
2SC4919



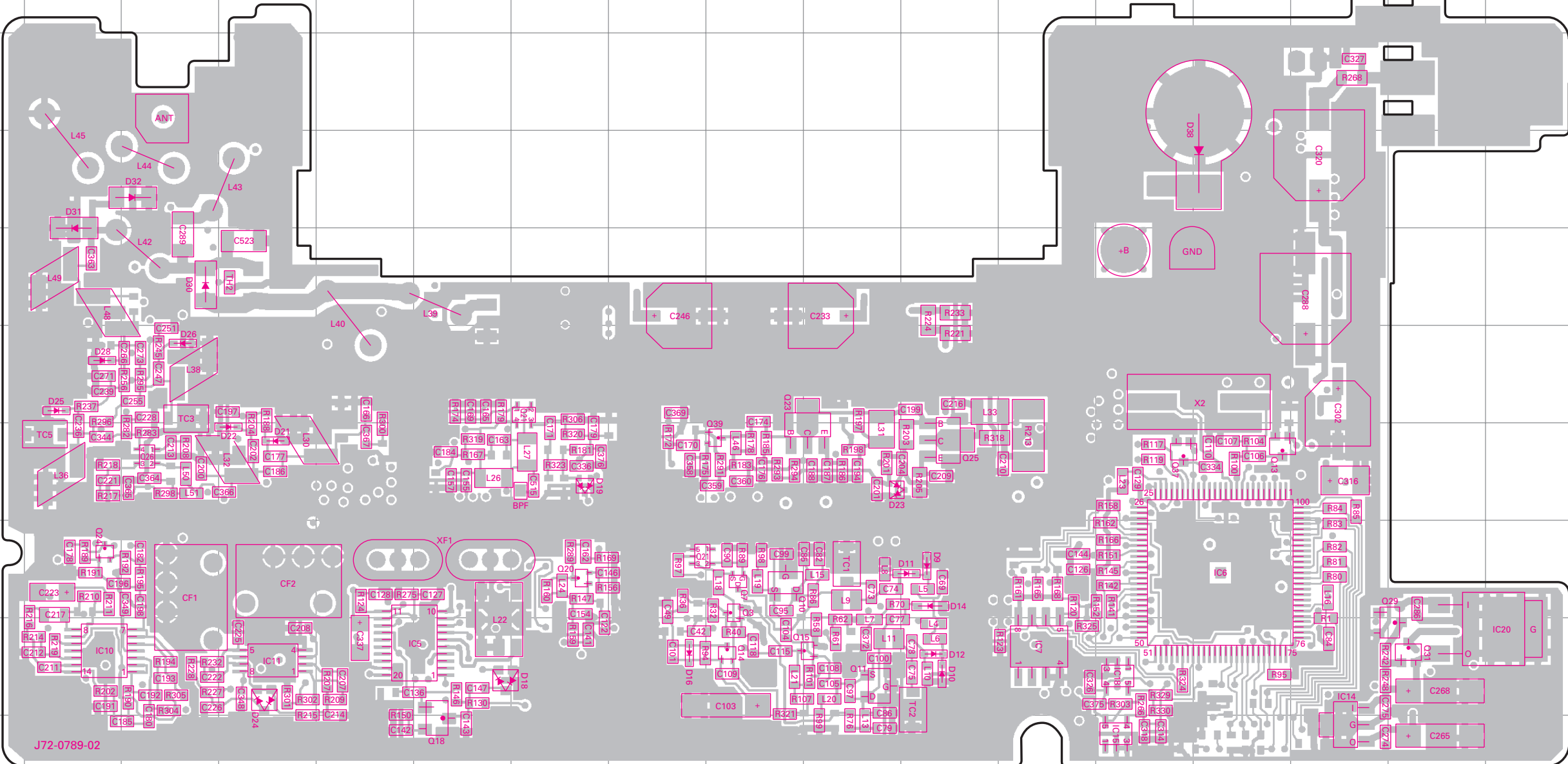
TC7W74FU



KTA1046



TX-RX UNIT (X57-6300-20) Foil side view

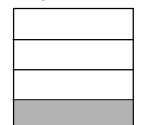


TX-RX UNIT (X57-6300-20)

Foil side view

Ref. No.	Address
IC5	10F
IC6	9N
IC7	10L
IC10	10B
IC11	10D
IC14	10O
IC15	11M
IC18	10M
IC20	10Q
IC23	10G
Q3	9I
Q7	9I
Q10	9I
Q11	10J
Q12	9H
Q13	8N
Q14	10I
Q15	10J
Q18	11F
Q20	9G
Q21	7C
Q23	8J
Q24	9B
Q25	8K
Q26	8C
Q29	10P
Q31	10P
Q37	8M
Q39	8I
D9	9K
D10	10K
D11	9K
D12	10K
D14	9K
D16	10H
D18	10F
D19	8G
D21	8D
D22	8D
D23	8J
D24	10D
D25	7B
D26	7C
D28	7B
D30	6C
D31	5B
D32	5C
D38	5N

Component side



Foil side

TK-8102 PC BOARD VIEW

TX-RX UNIT (X57-6300-20) Component side view + Foil side view

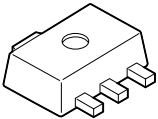
TX-RX UNIT (X57-6300-20)
Component side + Foil side view

Ref. No.	Address
IC1	10K
IC3	8O
IC4	10R
IC5	10N
IC6	9F
IC7	10H
IC9	7G
IC10	10R
IC11	10P
IC12	6R
IC14	11E
IC15	11G
IC17	10D
IC18	10G
IC19	7F
IC20	10C
IC21	8Q
IC22	8Q
IC27	9L
IC101	5L
IC102	8D
Q2	9J
Q3	9K
Q4	10J
Q5	10J
Q6	11M
Q7	9K
Q10	9J
Q11	10J
Q12	9L
Q13	8F
Q14	10K
Q15	10J
Q16	8H
Q18	11N
Q19	10O
Q20	9M
Q21	7M
Q22	9H
Q23	8J
Q24	9R
Q25	8I
Q26	8Q
Q27	5F
Q29	10D
Q30	10E
Q31	10D
Q32	8E
Q33	10E
Q34	5E
Q35	7E
Q37	8G
Q38	7F
Q39	8K
Q41	8P
Q42	4G
Q43	9H
Q101	11D
D1	5G
D2	10G
D3	10H
D4	9E
D6	9K
D7	10J
D9	9I
D10	10I

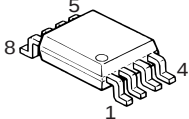
Ref. No.	Address
D11	9I
D12	10I
D13	9P
D14	9I
D15	9P
D16	10L
D18	10M
D19	8M
D21	8P
D22	8P
D23	8J
D24	10P
D25	7R
D26	7Q

Ref. No.	Address
D27	5F
D28	7R
D30	6Q
D31	5R
D32	5Q
D34	6P
D36	4P
D39	6E
D41	4F
D43	8P
D44	8P

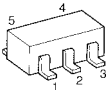
NJM78L05UA



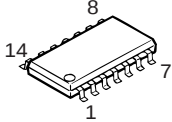
NJM2100V
NJM2904V



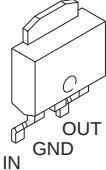
TA75SO1F



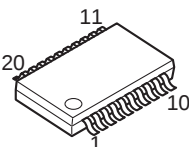
LC73872M



KIA7808AF



TA14489V



● Connect 1 and 4.

Component side

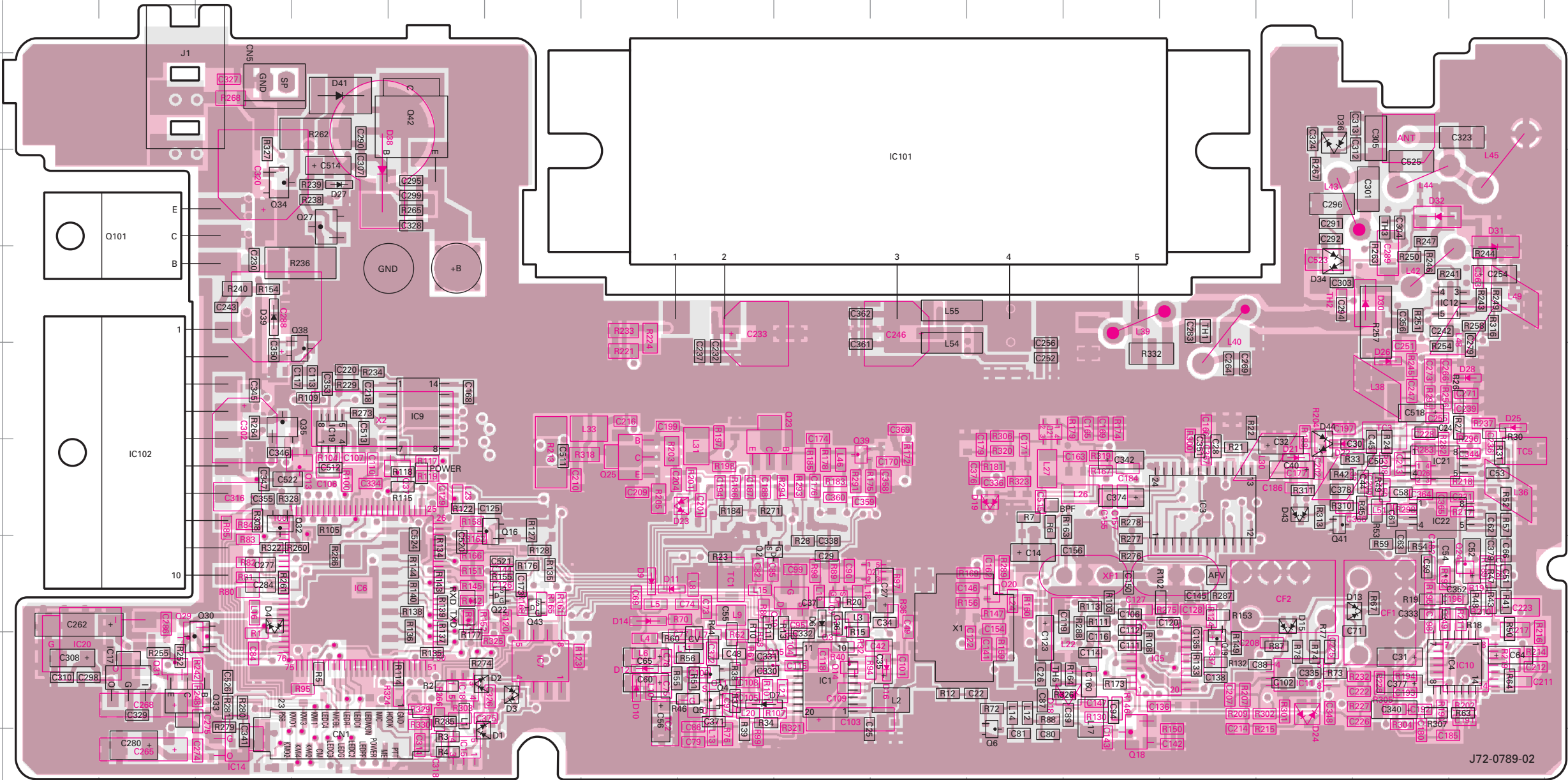
Pattern 1

Pattern 2

Pattern 3

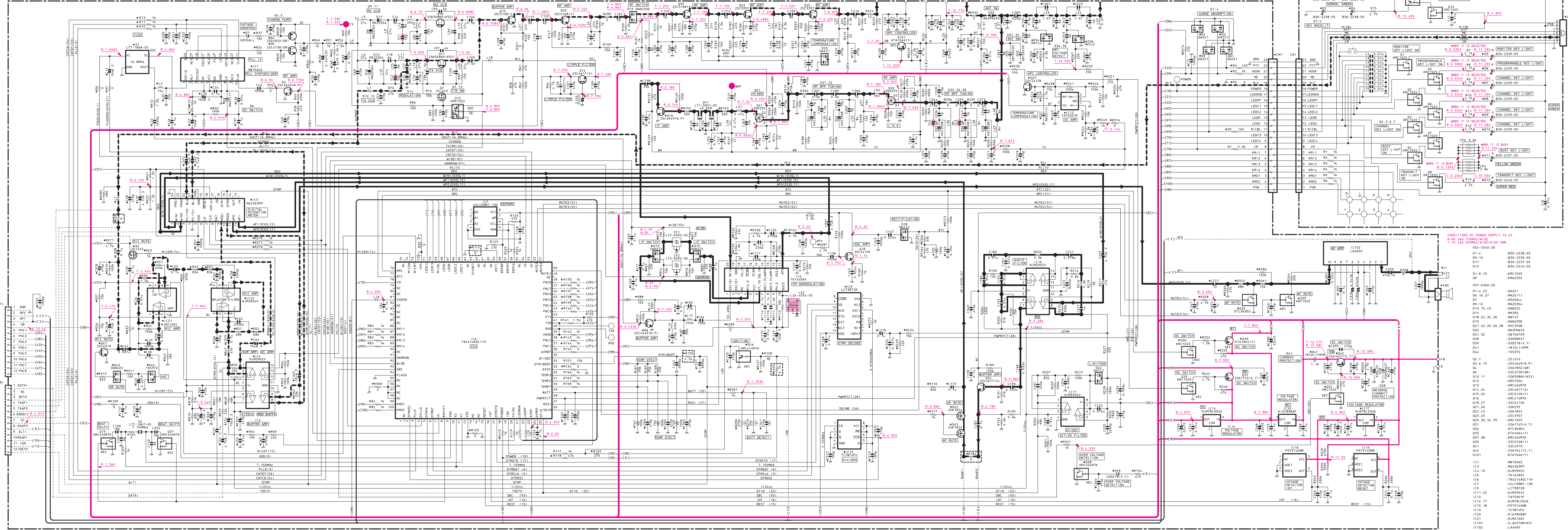
Pattern 4

Foil side



J72-0789-02

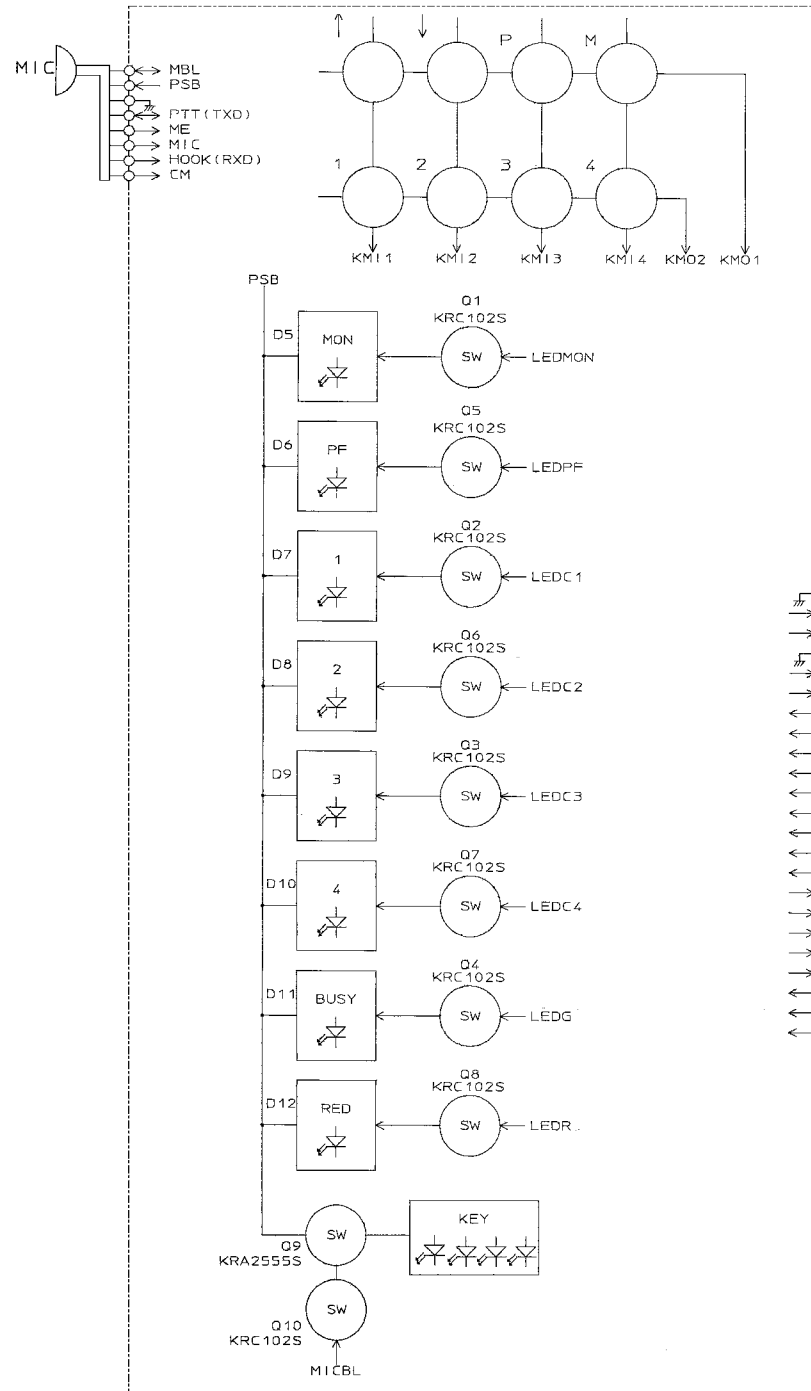
X57-6300-20 TX-RX UNIT



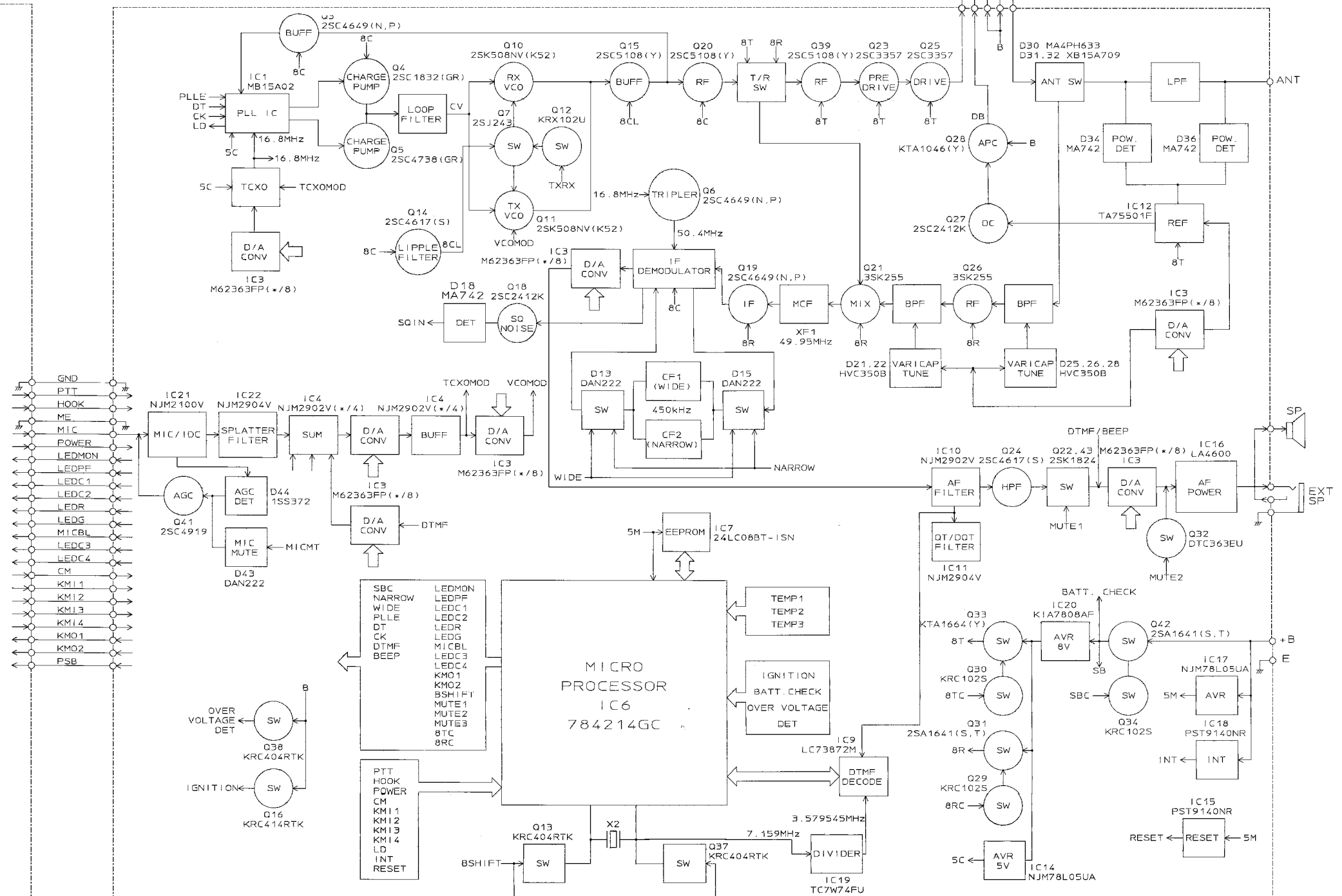
Note : Component marked with a dot (●) are parts of pattern.

TK-8102 TK-8102 BLOCK DIAGRAM

DISPLAY UNIT
X54-334*-**

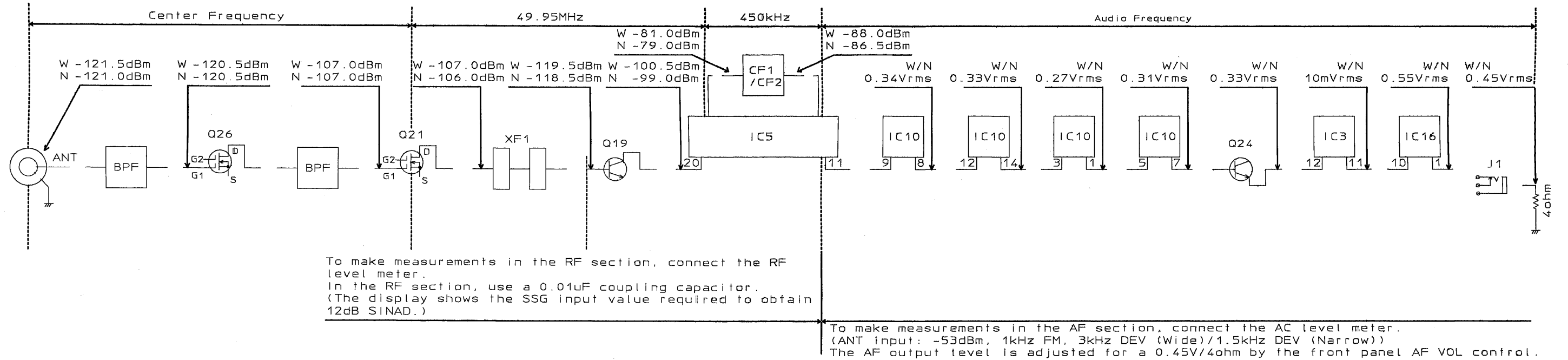


TX-RX UNIT
X57-630*-**

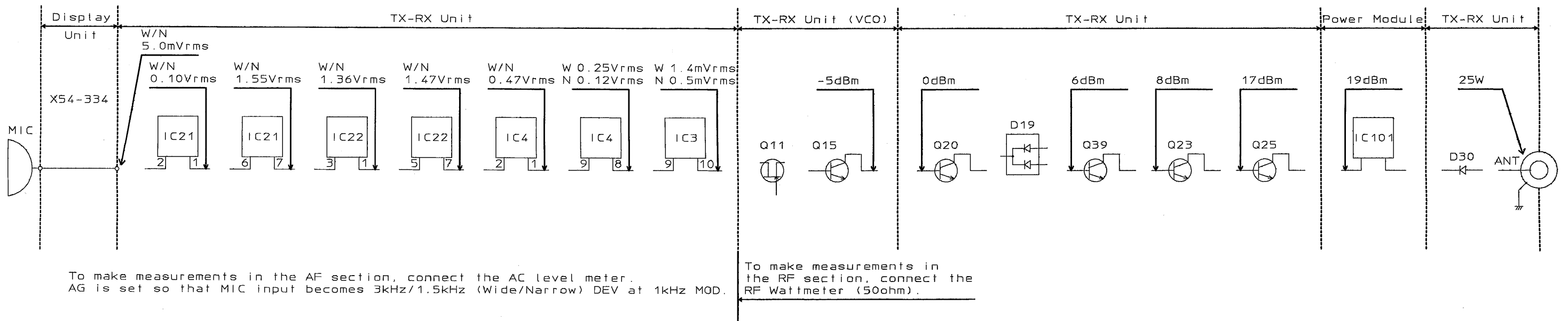


TK-8102 TK-8102 LEVEL DIAGRAM

RX section



TX section



Pin No.	Name	Function
1	GND	Ground
2	PTT	PTT/TXD
3	HOOK	Hook detection/RXD
4	ME	Mic ground
5	MIC	Mic signal input
6	POWER	Power switch
7	LED MON	Signal of MON Key control
8	LED PF	Signal of PF Key control
9	LED C1	Signal of channel1 control
10	LED C2	Signal of channel2 control
11	LED R	Signal of TX control
12	LED G	Signal of Busy control
13	MICBL	Mic backlight control
14	LED C3	Signal of channel3 control
15	LED C4	Signal of channel4 control
16	CM	Mic data detection
17	KM11	Key matrix input 11
18	KM12	Key matrix input 22
19	KM13	Key matrix input 33
20	KM14	Key matrix input 44
21	KM01	Key matrix input 01
22	KM02	Key matrix input 02
23	PSB	Switched B

Pin No.	Name	Function
1	SP	Audio signal output to internal/external speaker.
2	E	Ground

Pin No.	Name	Function
1	MBL	MIC backlight control.
2	PSB	13.6V.
3	GND	Ground.
4	PTT/TXD	PTT.
5	ME	MIC ground.
6	MIC	MIC signal input.
7	HOOK/RXD	Hook detection
8	CM	MIC data detection.

SPECIFICATIONS

GENERAL

Frequency Range	450 to 490MHz
Number of Channels	4 channels
Channel Spacing	Wide : 25kHz Narrow : 12.5kHz
PLL Channel Stepping	5, 6.25kHz
Operating Voltage	13.6V DC $\pm$ 15%
Current Drain	Less than 0.4A on standby Less than 1.0A on receive Less than 8.0A on transmit
Operating Temperature Range	-30°C to +60°C
Dimensions & Weight	160 (W) x 43 (H) x 107 (D) mm, Approx 1.0kg
Channel Frequency Spread	40MHz

RECEIVER (Measurements made per EIA standard EIA/TIA-603)

Sensitivity (12dB SINAD)	Wide : 0.28 μ V Narrow : 0.35 μ V
Selectivity	Wide : 75dB Narrow : 65dB
Intermodulation	Wide : 70dB Narrow : 60dB
Spurious Response	75dB
Audio Power Output	4.0W
Frequency Stability	$\pm$ 2.5ppm

TRANSMITTER (Measurements made per EIA standard EIA/TIA-603)

RF Power Output	25W
Spurious and Harmonics	70dB
Modulation	Wide : 16K0F3E Narrow : 11K0F3E
FM Noise	Wide : 45dB Narrow : 40dB
Audio Distortion	Less than 3%
Frequency Stability	$\pm$ 2.5ppm

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