

To install your SCA *Decoder* in the VEC-422KC matching enclosure follow these instructions (*read all instructions before beginning... take your time*):

1. Find the front panel decal and rear panel decal; separate using scissors. Be sure to leave excess decal material around the edges. Put the rear panel decal on first. This is done by: a) Remove all debris and oil from the chassis. This should be done using a piece of cloth and alcohol. b.) Remove the crack and peel to expose the adhesive. c.) Place the decal on the rear panel without securing it completely. d.) Gently rub the alignment circles with your finger--if the circles are centered in the enclosure holes (also check the corner alignment marks) secure the decal by rubbing and removing all air bubbles. e.) If the alignment circles are not centered, adjust the decal accordingly then secure. f.) Use a penknife, or small ExactoTM knife, to cut away the unused edges (*cut from the adhesive side*) and cut out the component holes (*cut from the description side*). g.) Repeat this procedure for the front panel.
2. Next, install the two L-brackets on the chassis using two of the 3/16" screws. The longer side of the L-bracket must be connected to the chassis using the two holes centered on each edge of the enclosure. Refer to the diagram on the next page for location and orientation.
3. Install the two 1/2" mounting screws next. Insert the screws, from the bottom, through the four holes relatively close to each corner of the chassis.
4. Place the two 3/16" round spacers on the mounting screws.
5. Now insert the PC board. This must be done by: a) Remove the nuts and washers from R16 and R17. b.) Insert the front of the PC board at an angle, so the controls enter their respective holes. c.) Push down on the rear of the board. Make sure the mounting screws align with the mounting holes in the PC board before pushing.
6. Use the two hex nuts to secure the PC board. Be certain all appropriate components are centered with the enclosure holes before tightening. Put the washers and nuts--removed from R16 and R17--back on and tighten.
7. Find the knobs and switch cap. Align the switch cap with SW 1 and push it on. If it is difficult to push on, then rotate it 90° and try again. Now put the knobs on R16 and R17. You may need to loosen the set screw. Align appropriately then tighten the set screw.
8. Locate the piece of double-sided tape. This is to be used for holding the 9-volt battery clip in place. Locate a place on the underside of the top cover where the battery will not interfere with any components. Peel off the backing of the tape and stick it to the chosen location, then install the battery clip.
9. The top should be installed next. Use the two remaining .3/16" screws for securing the top to the L-brackets. Make sure the L-brackets are aligned properly.
10. Finally, place the four rubber feet on the bottom of the enclosure at the corners.

